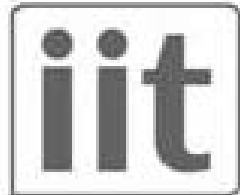


Safe Control of a Pneumatic Muscle Powered System

Michael Van Damme, Bram Vanderborght,
Frank Daerden, Dirk Lefeber



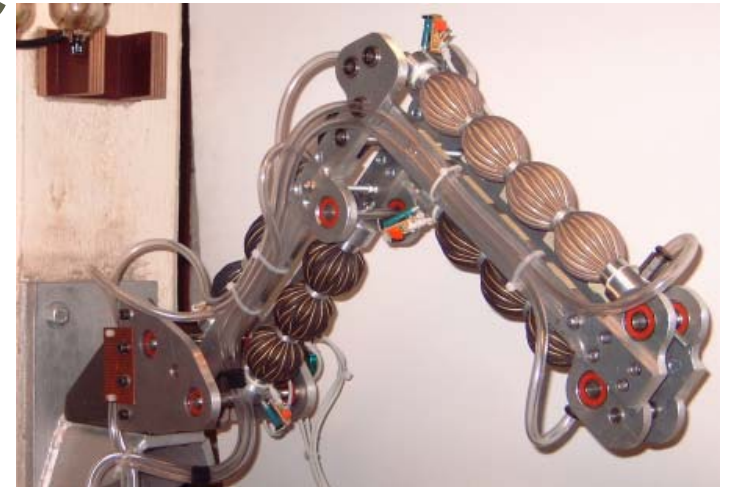
ISTITUTO ITALIANO
DI TECNOLOGIA



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Overview

- Actuators
- Safety
- Safe control: PSMC
- Conclusion

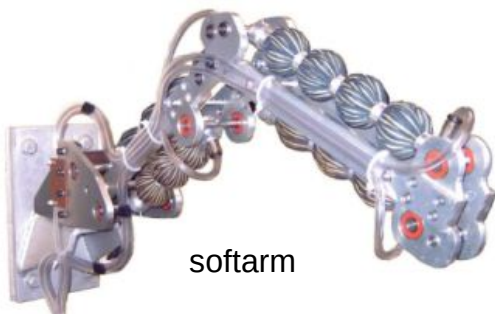


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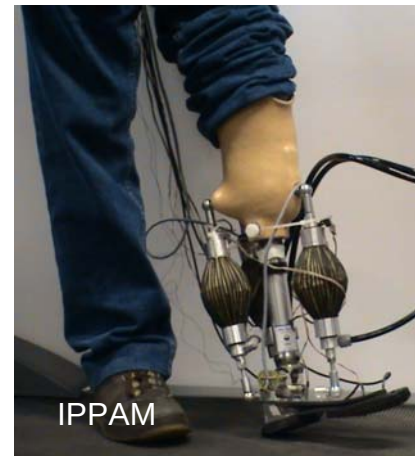
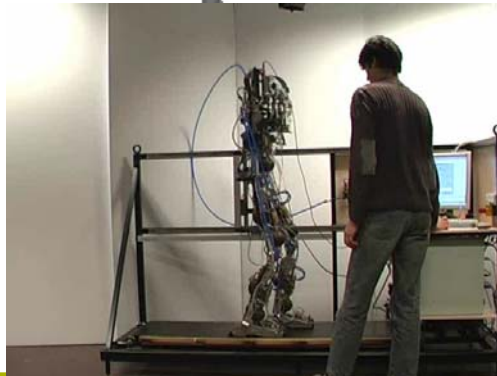
Pleated Pneumatic Artificial Muscle



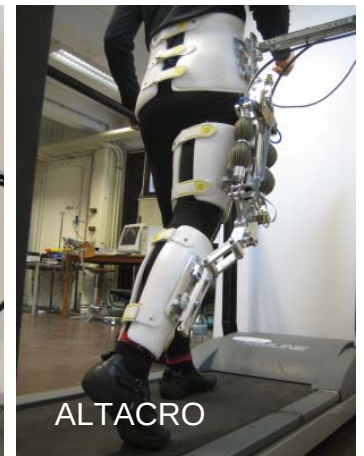
- Pleated membrane
- Low weight (< 150 g!)
- High force levels
- Scalable
- No stick-slip
- No threshold pressure
- Direct joint attachment
 - No gear reduction, no backlash
- Inherent compliance



softarm



IPPAM



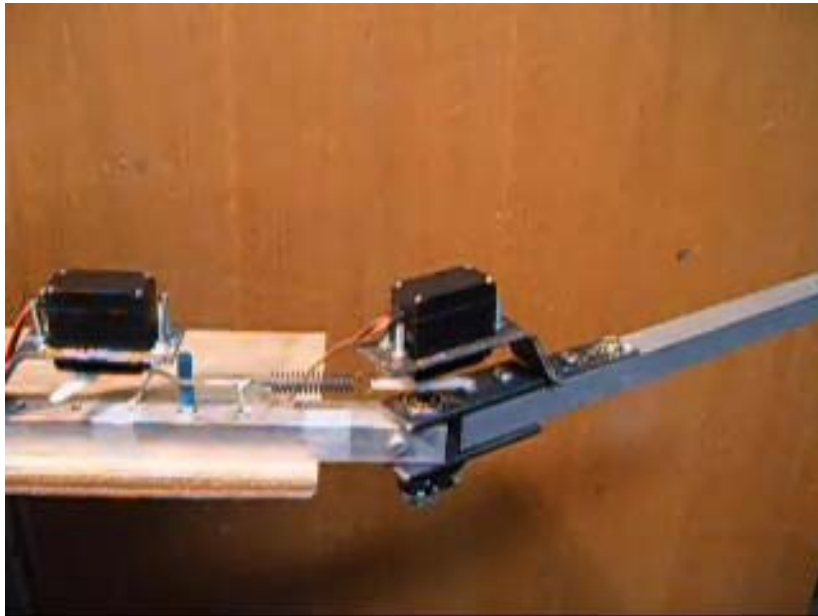
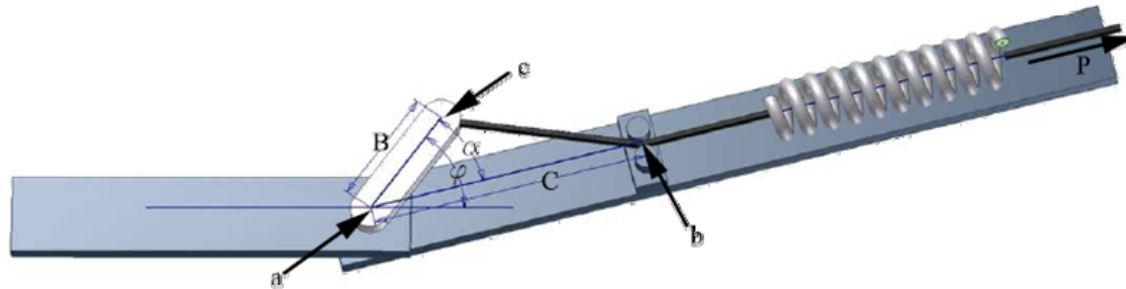
ALTACRO

Lucy

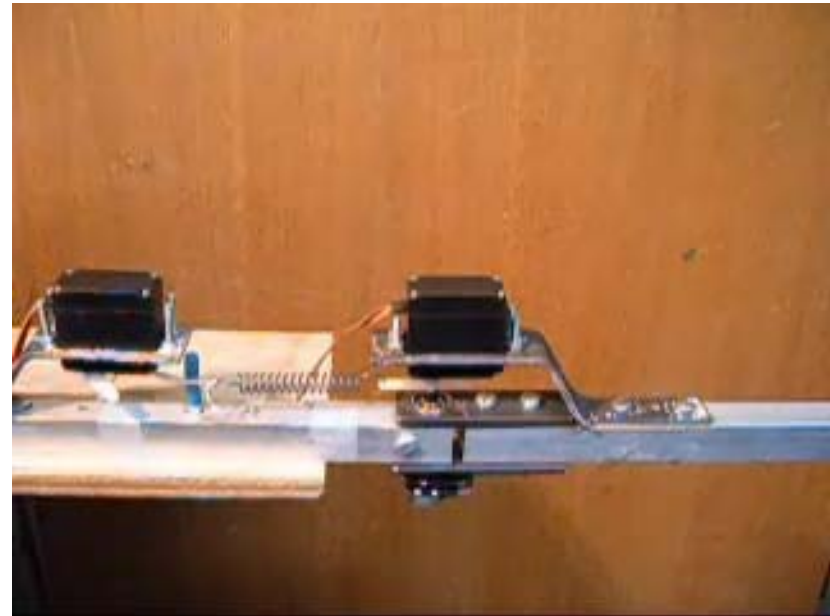
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MACCEPA

(Mechanically Adjustable Compliance and Controllable Equilibrium Position Actuator)

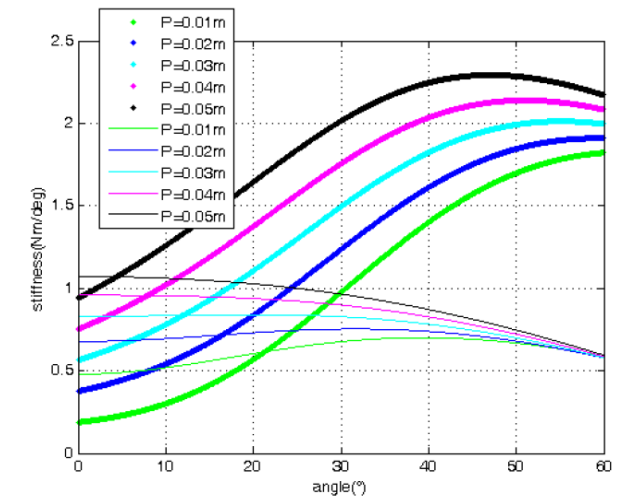
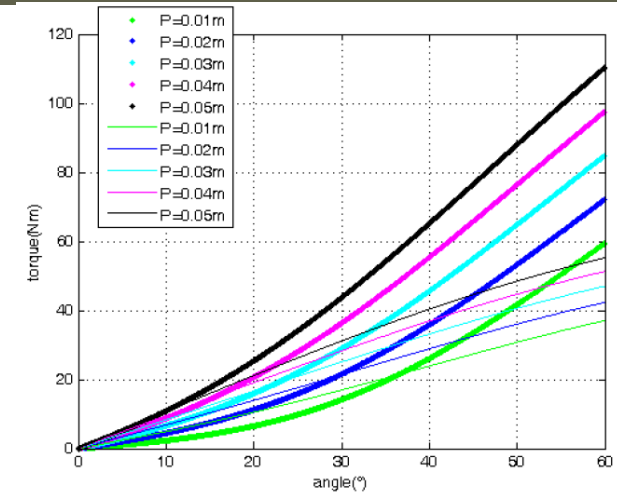
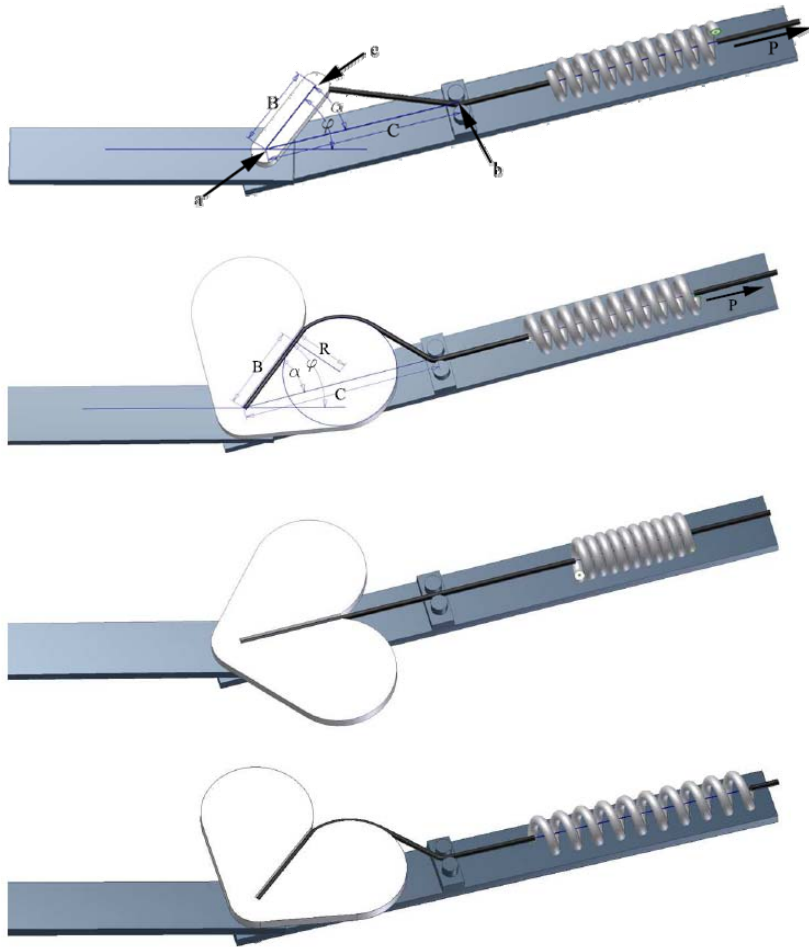


Controlling equilibrium position

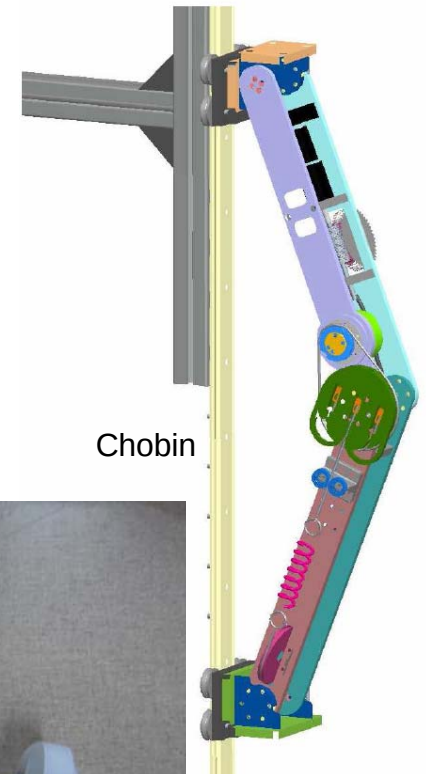
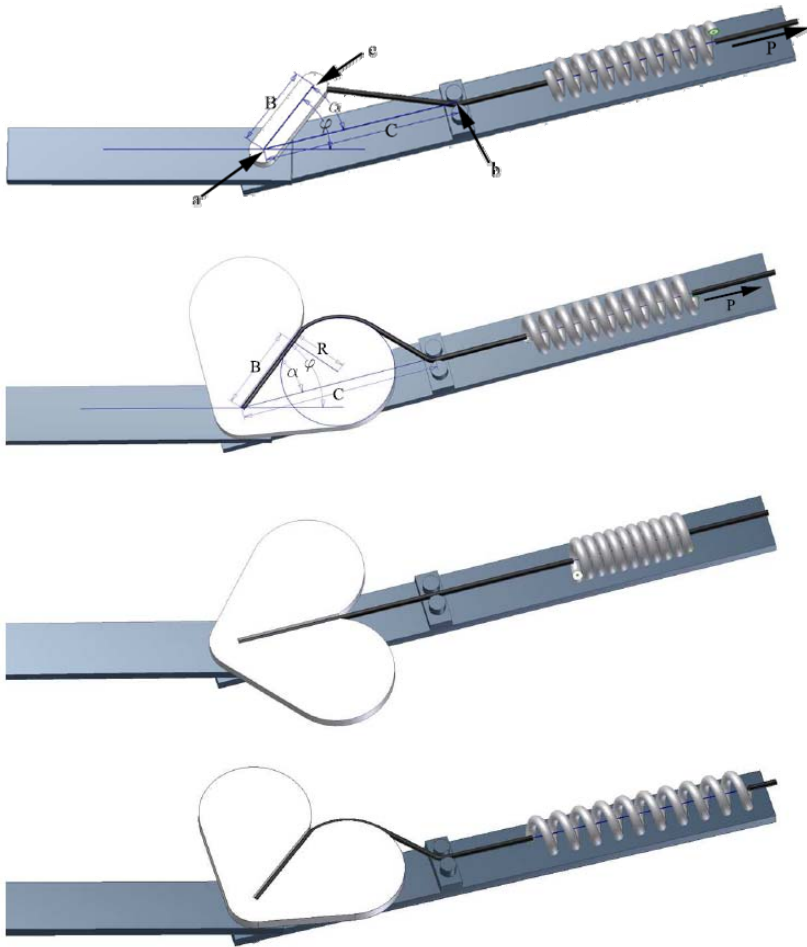


Controlling stiffness

MACCEPA 1.0 + 2.0



MACCEPA 1.0 + 2.0



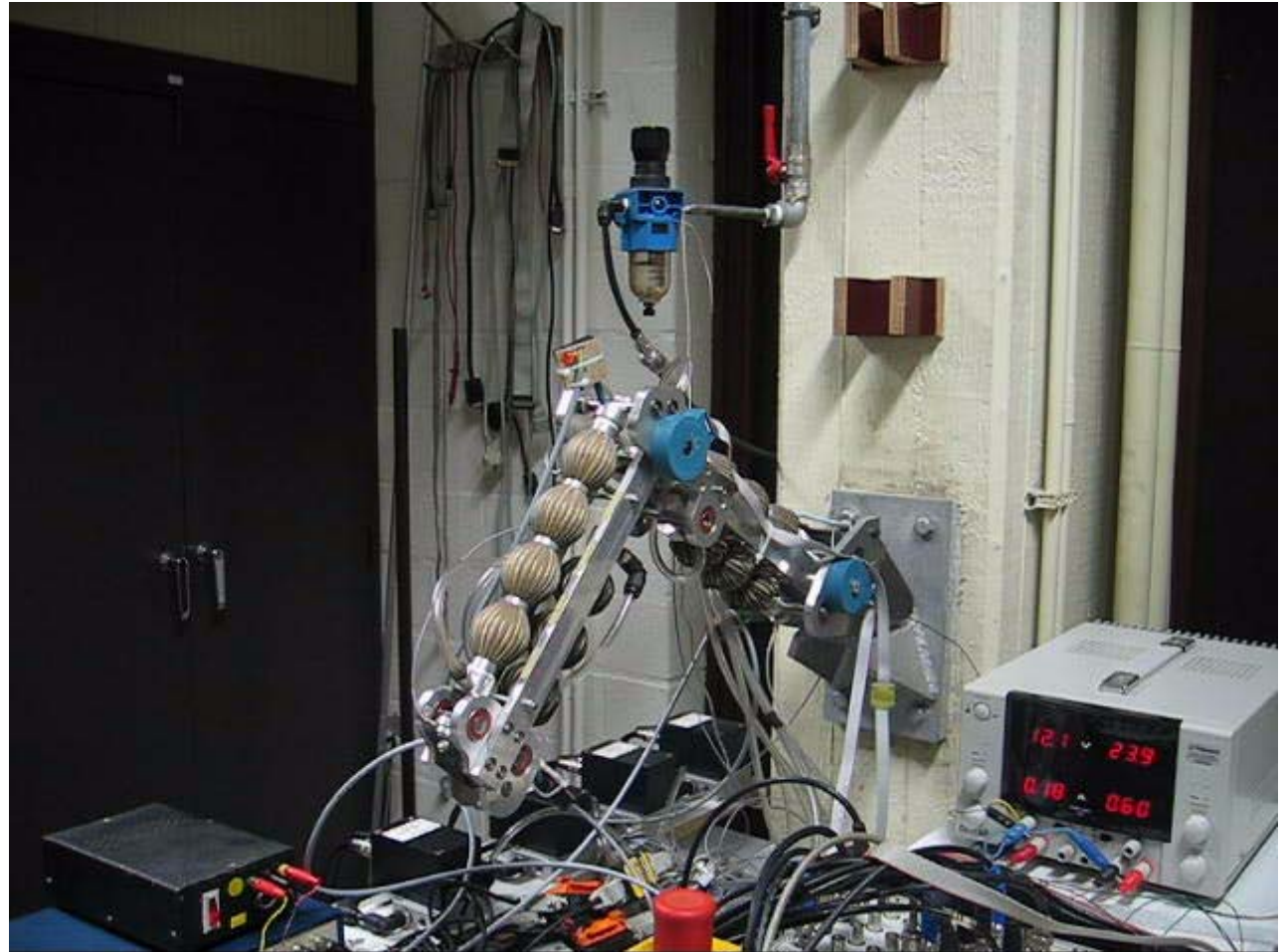
Overview

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Safety - Motivation

- 2.5 kg
- Compliant actuation
 - PID controller

Safe?



Safety - HIC

$$\text{HIC} = \max_{\Delta t} \left\{ \Delta t \left(\frac{1}{\Delta t} \int_{t_1}^{t_2} \|\ddot{\mathbf{r}}_H\| dt \right)^{2.5} \right\}$$

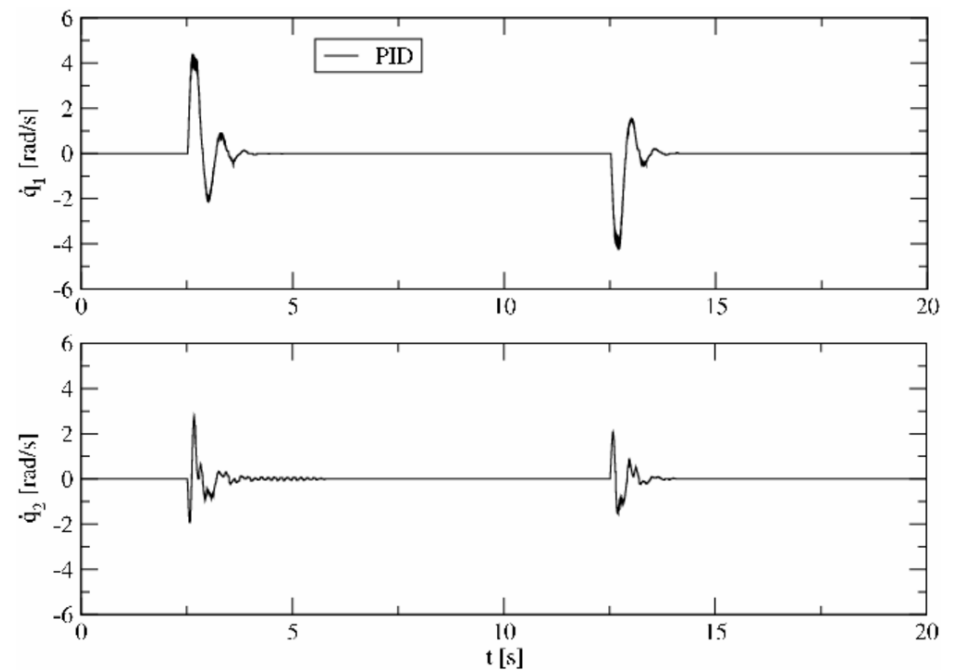
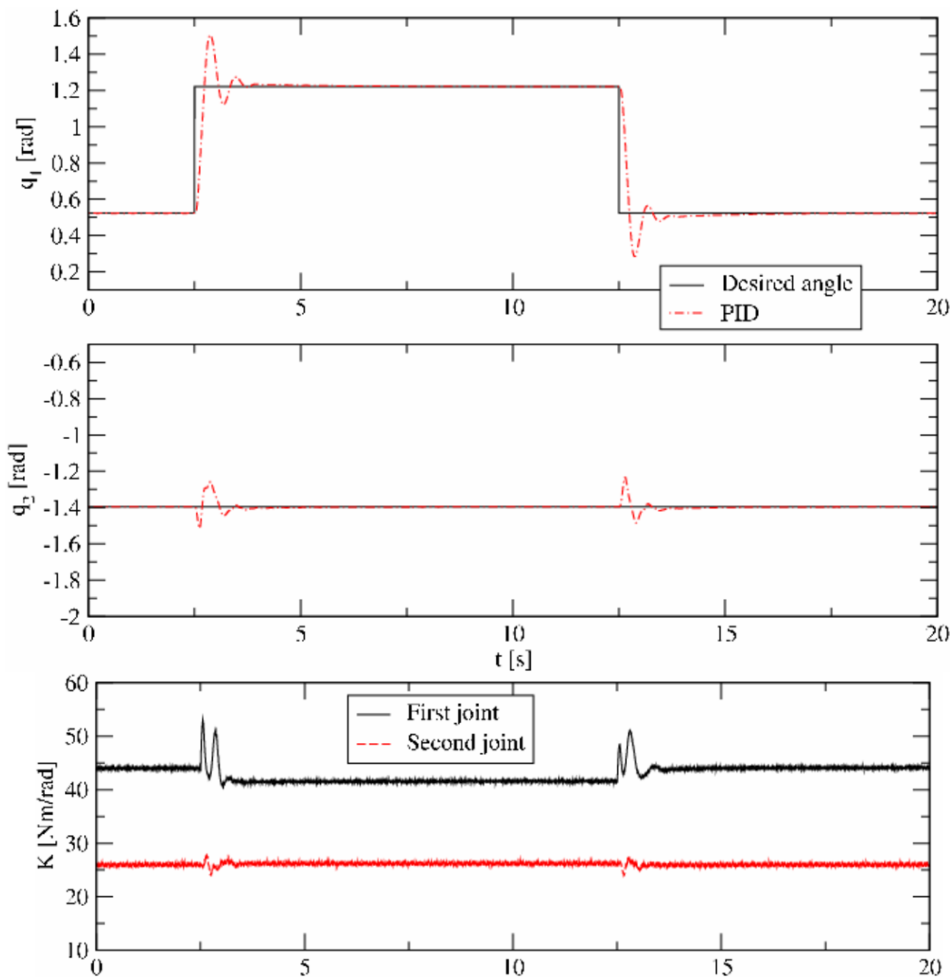
With:

- $\Delta t = t_2 - t_1 \leq 36 \text{ ms}$
- $\|\ddot{\mathbf{r}}_H\|$ measured in g

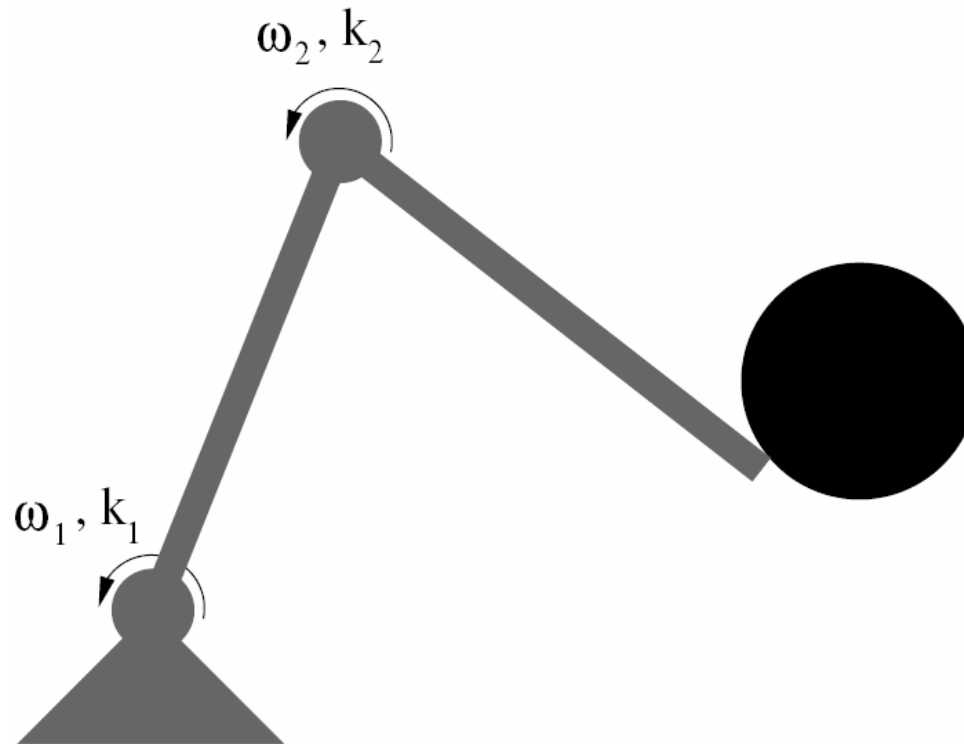
Introduced in robotics in:

- Zinn, M., Roth, B., Khatib O., and Salisbury, J. K.,
A New Actuation Approach for Human Friendly Robot Design,
The International Journal of Robotics Research, 23(4-5):379-398, 2004
- Bicchi, A. and Tonietti, G., Fast and Soft Arm Tactics: Dealing with the
Safety-Performance Trade-Off in Robot Arms Design and Control,
IEEE Robotics and Automation Magazine 11(2):22-33, 2004

Safety – PID Step



Safety - Simulations



Hunt-Crossley contact model: Haddadin, S., Albu-Schäffer, A., and Hirzinger, G., Safety Evaluation of Physical Human-Robot Interaction via Crash-Testing. RSS2007.

Safety - Results

HIC: 4.81

$F_{\max}$: 1524 N

- 2.5 kg
- Compliant actuation
- PID controller

Unsafe!

Overview

- Actuators
- Safety
- Safe control: PSMC
- Conclusion

Control

Issues:

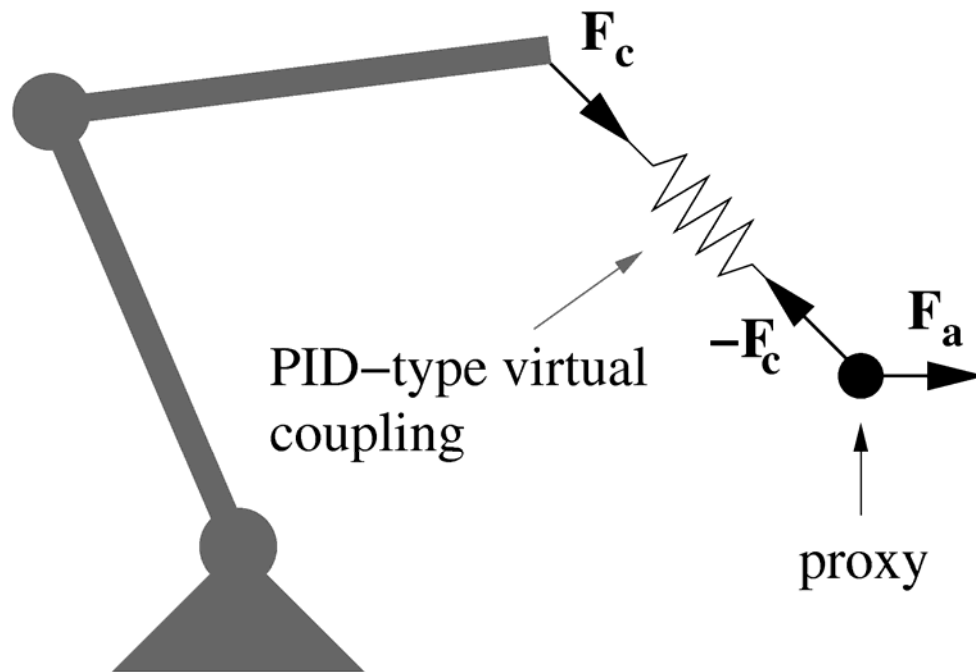
- Nonlinearity in actuators and pressure regulating valves
- Imprecise knowledge of actuator parameters (slenderness)
- Gauge pressure settling time
- Coupling between gauge pressures and link angles and angular velocities
- Compliance

Control - PID

PID + Gravity compensation

- Low gains: safe, very bad performance
- Higher gains: unsafe, acceptable performance
- Even higher gains: instability

Proxy-Based Sliding Mode Control: Idea



$$\boldsymbol{\tau} = \mathbf{J}^T \mathbf{F}_c$$

- No Chattering
- Safe response to large position errors

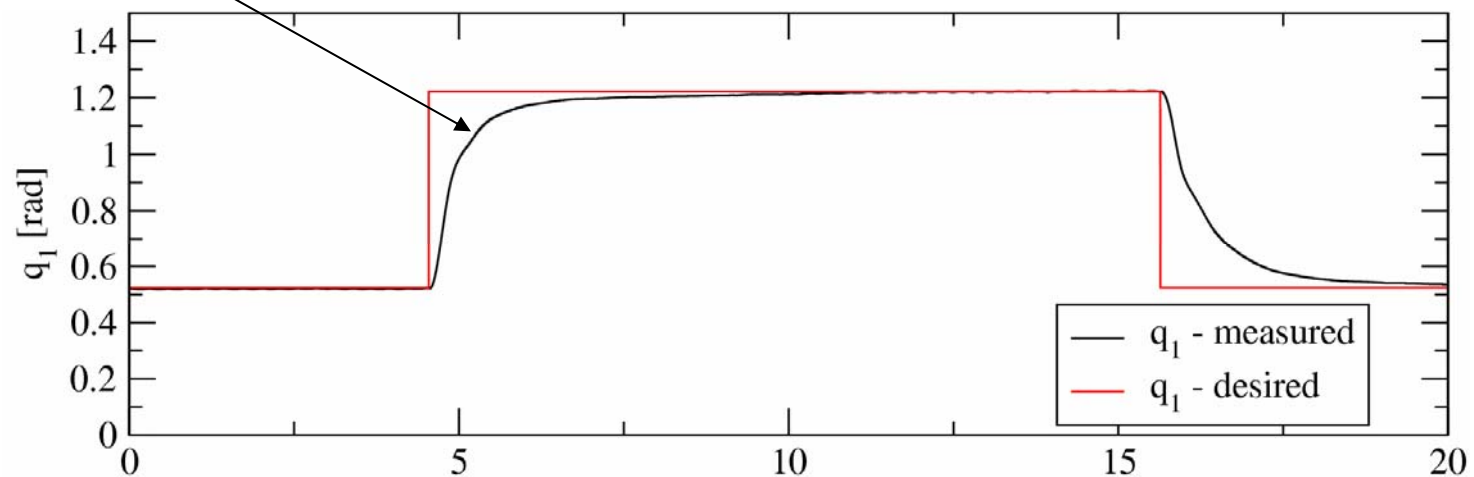
Ryo Kikuuwe and Hideo Fujimoto, "Proxy-based sliding mode control for accurate and safe position control", Proceedings of the 2006 IEEE International conference on Robotics and Automation, 2006, pp. 25-30.

Why?

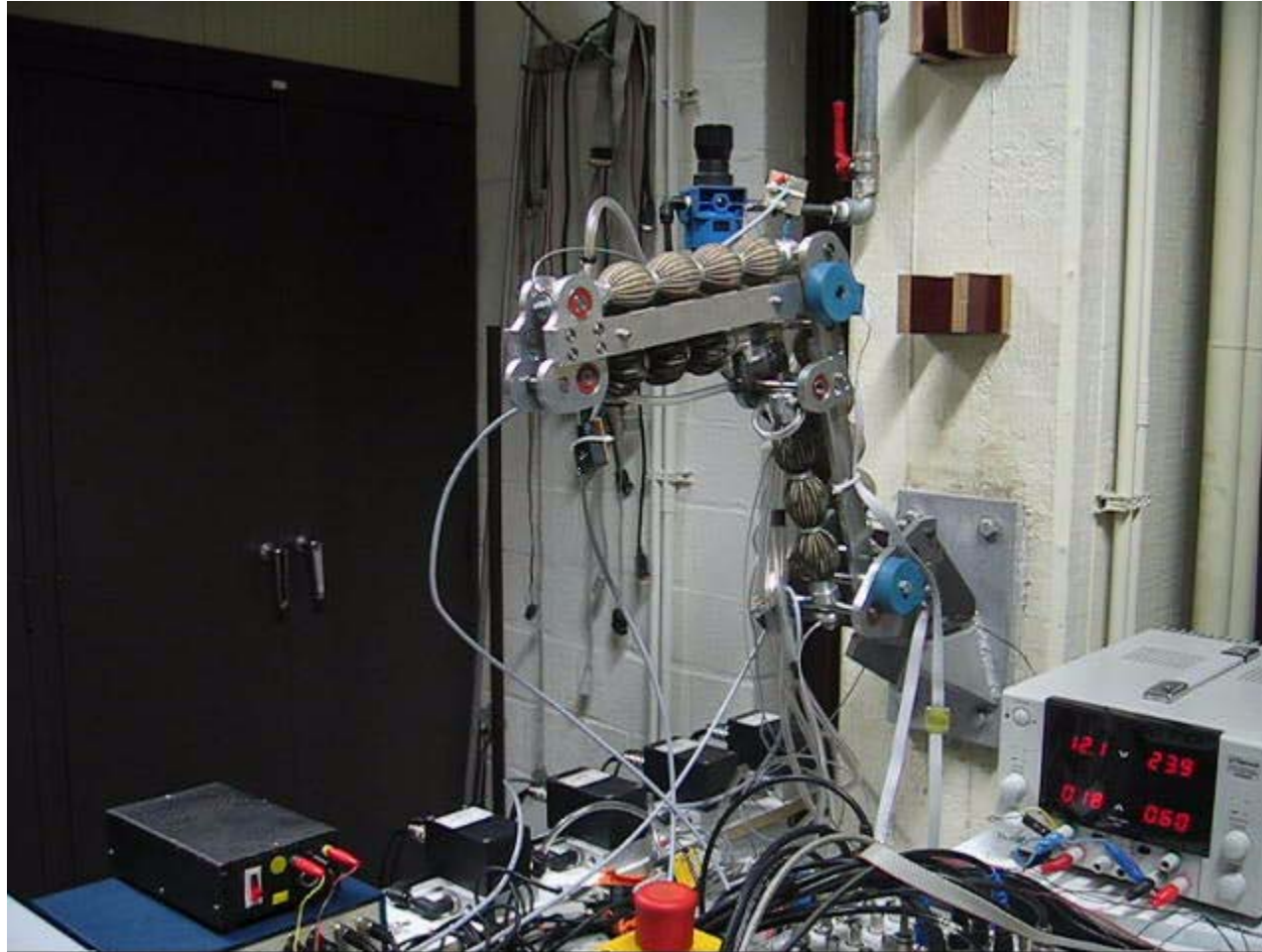
$$s = 0 = (\mathbf{r}_d - \mathbf{r}_p) + \lambda (\dot{\mathbf{r}}_d - \dot{\mathbf{r}}_p)$$

Overdamped
respons

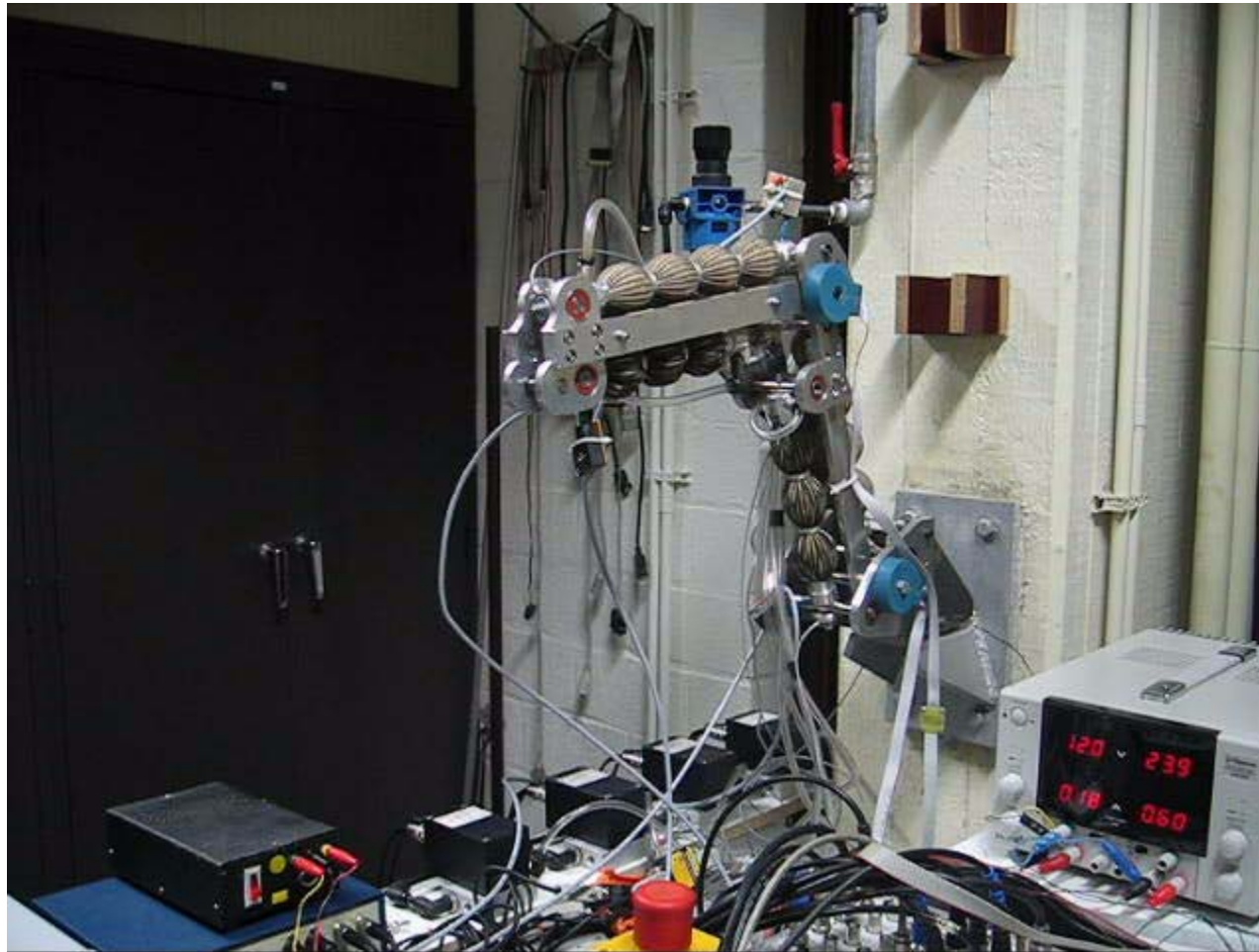
$$\Rightarrow \dot{\mathbf{r}}_p = \frac{1}{\lambda} (\mathbf{r}_d - \mathbf{r}_p) + \dot{\mathbf{r}}_d$$



Step response ($\lambda=0.4$)



Step response ($\lambda=0.8$)



Safety

PID:

HIC: 4.81

$F_{\max}$: 1524 N

Unsafe!

PSMC:

($\lambda = 0.4$)

HIC: 0.29

$F_{\max}$: 375 N

safe!

PSMC:

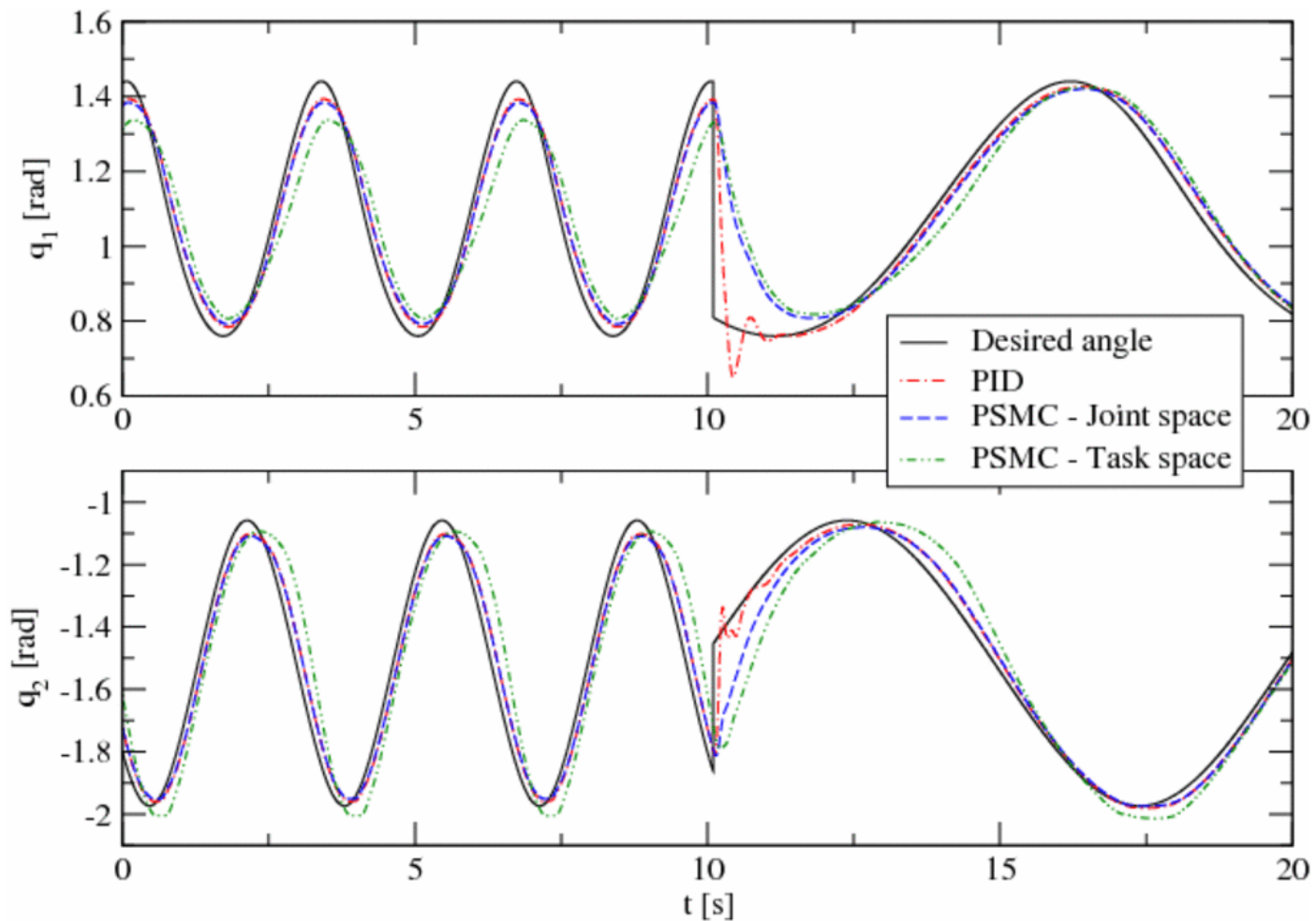
($\lambda = 0.8$)

HIC: 0.05

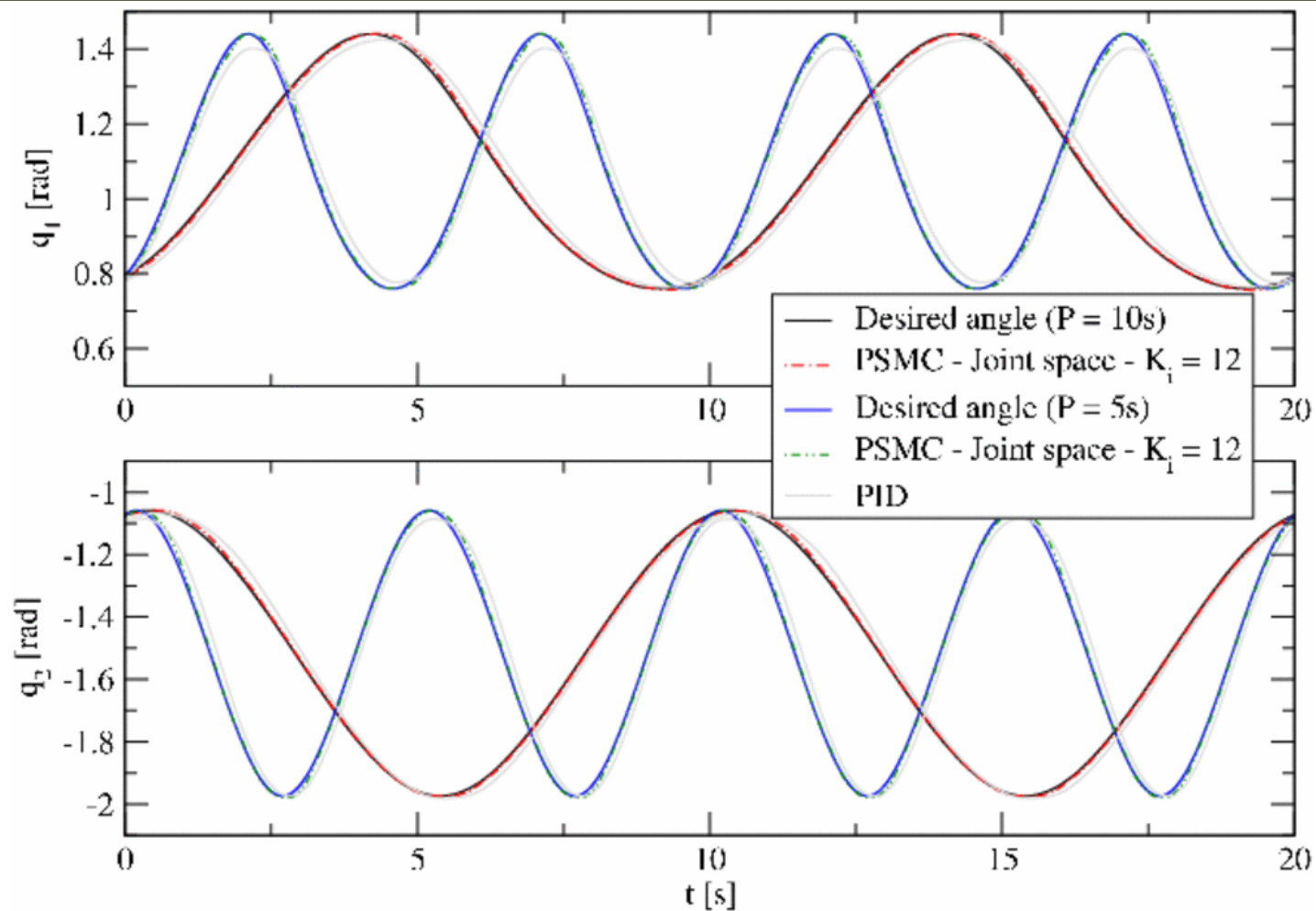
$F_{\max}$: 170 N

safe!

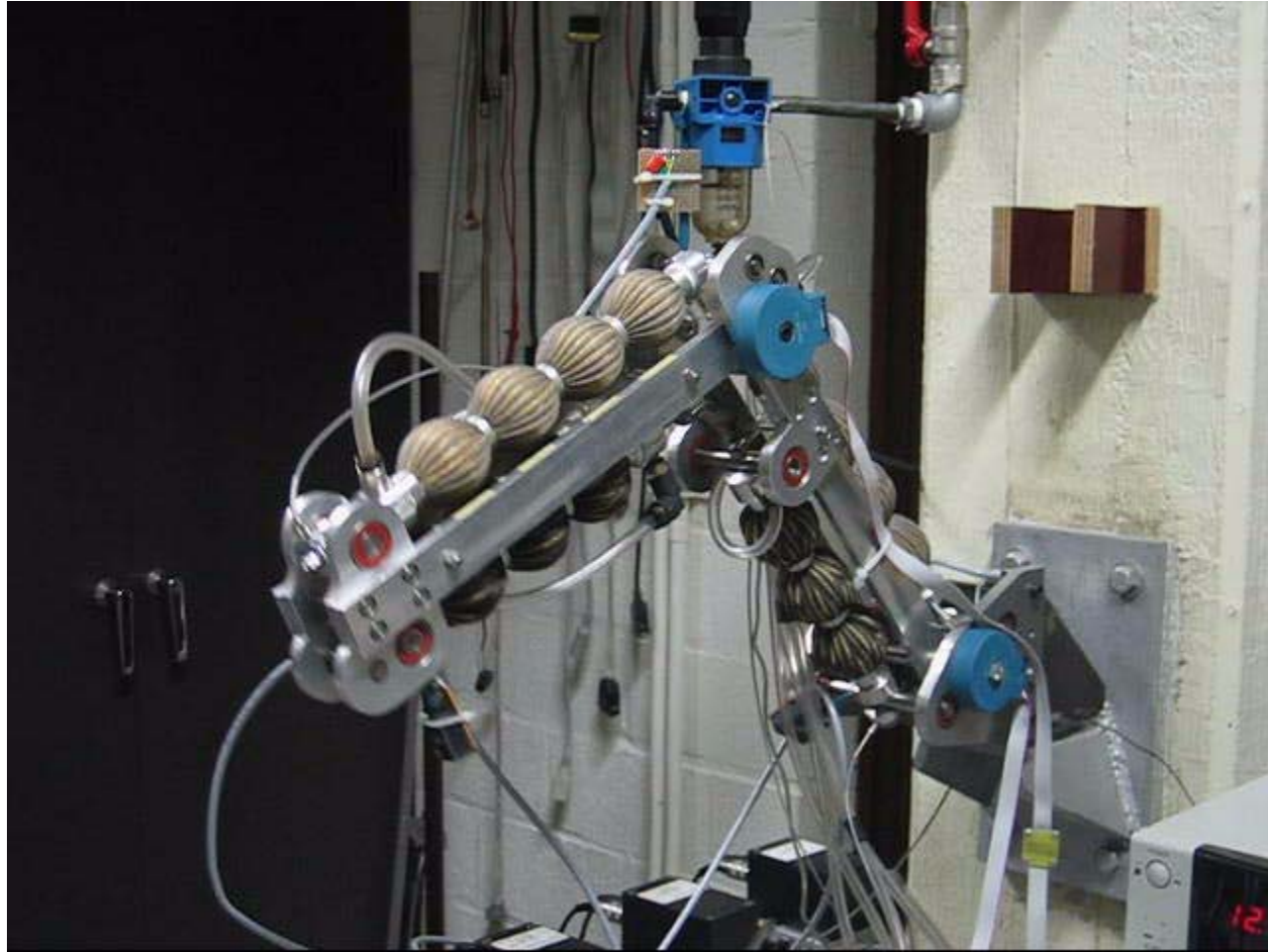
Tracking Performance



Tracking Performance



Safe hardware + controller



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Conclusion

- Hardware safety features alone are not enough
 - System unsafe when under PID control
- Control has to be designed with safety in mind
- PSMC improves safety and provides good tracking performance for pneumatic muscle systems

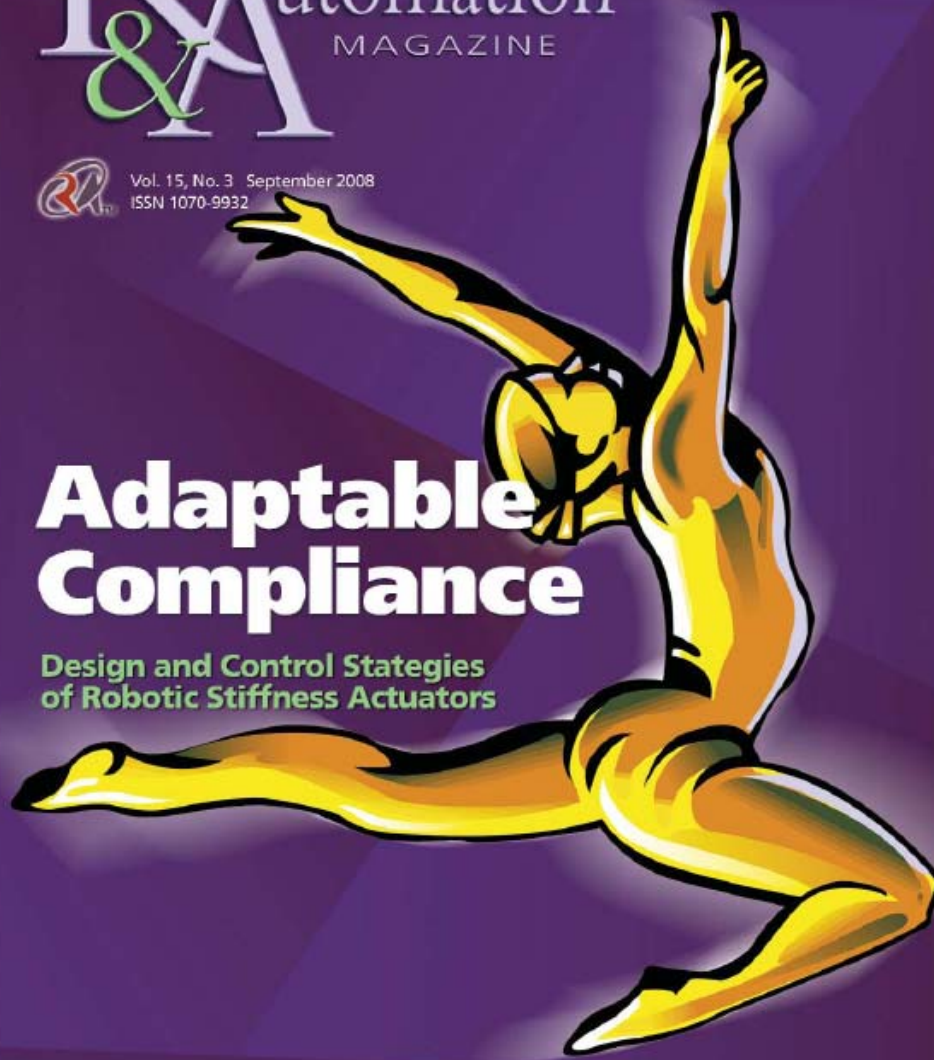
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**Robotics
& Automation**
MAGAZINE



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ISSN 1070-9932

Adaptable Compliance

Design and Control Strategies
of Robotic Stiffness Actuators



 IEEE

Thank you!

