

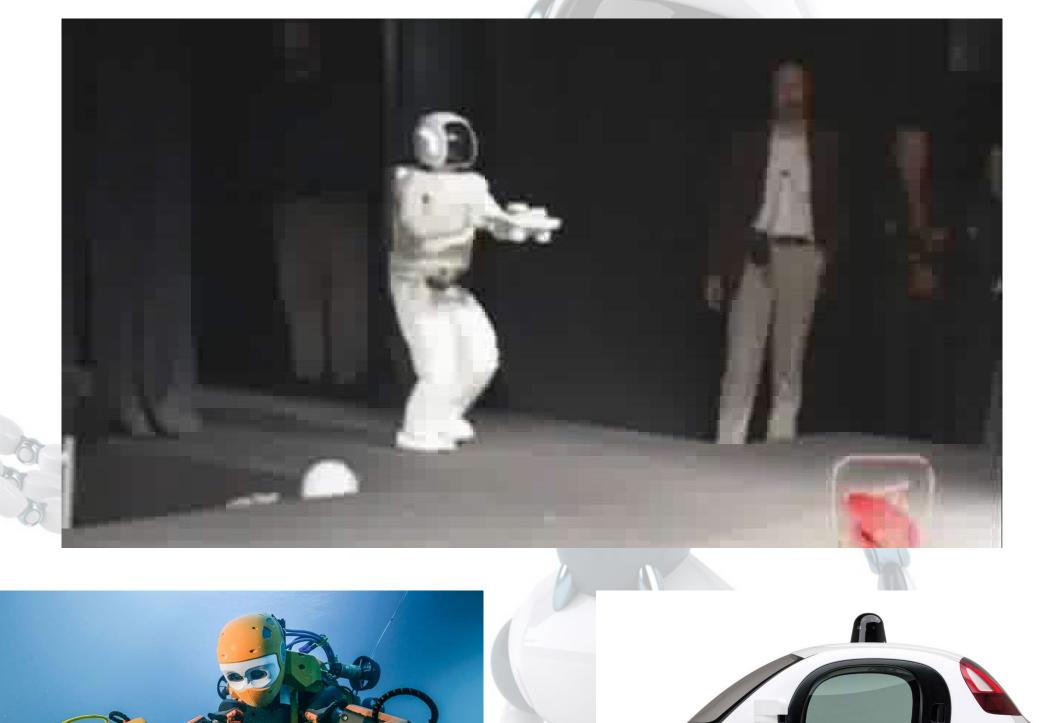


UniversiTà degli STUDI di Napoli Federico II

Introduction to Robotics Bruno Siciliano Department of Electrical Engineering and Information Technology University of Naples Federico II



robot













What is a Robot?

Robot (robota : One of humans (mythology)

Common peopl walk, see, and (science fiction) The robot is see

execute tasks in



can speak, nans

s able to bour (reality)

Humans' **DREAM of** replicating themselves

NEED for useful machines

industrial robotics

1960-1980

موسى بعدا شداد وأسلل للافتان مورد وعد شورة

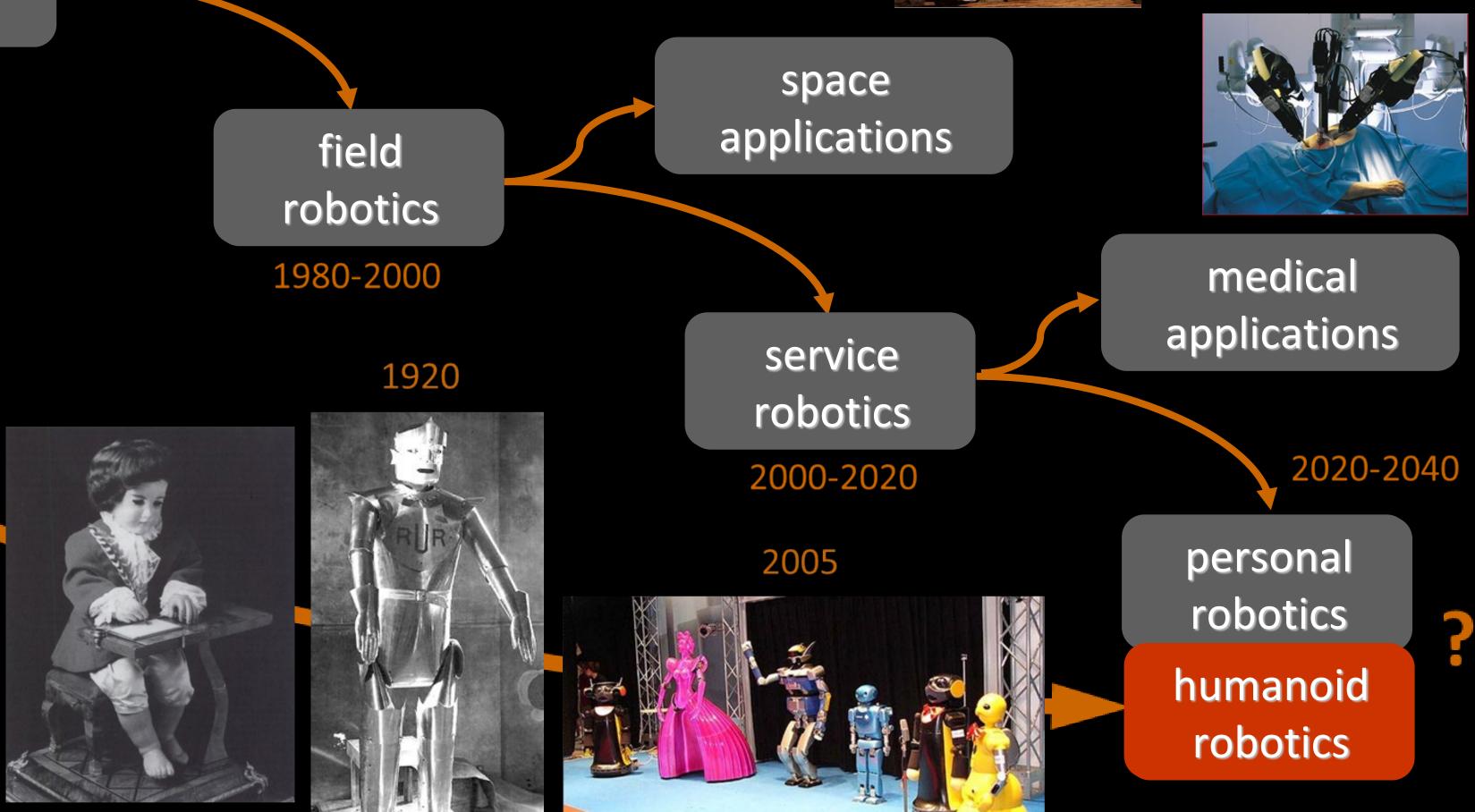
1200







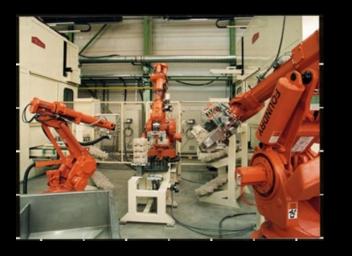
1550



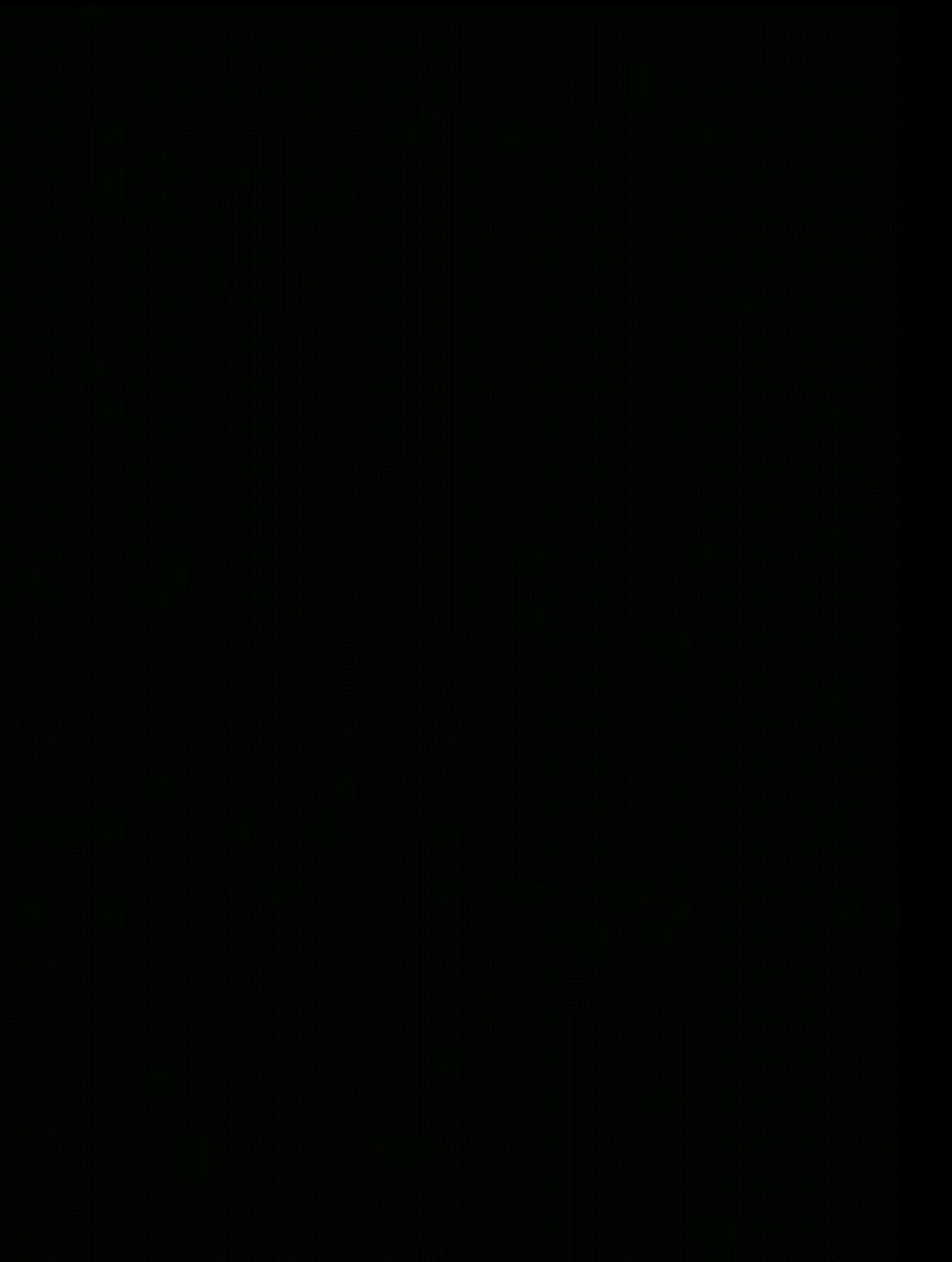
1750

History of Robotics

manufacturing applications







The Age of Robots

ENDING PAIN WITHOUT SIDE EFFECTS . THE HOUR TAINS THAT SANK

SCIENTIFIC AMERICAN

DAWN OF THE AGE OF ROBOTS Bill Gates writes that

every home will soon have smart mobile devices

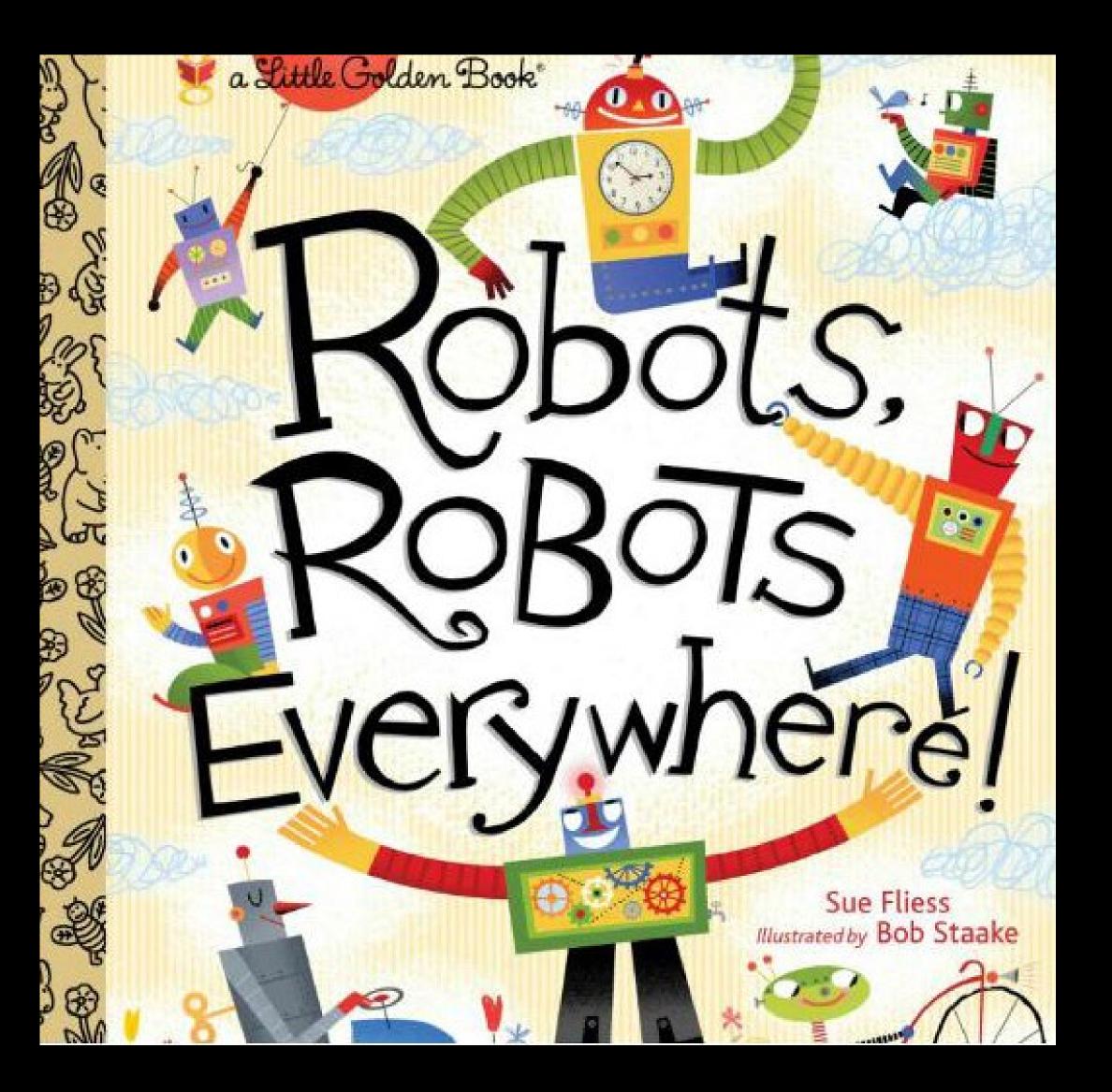
Evolution and Cancer

Can Ethanol Replace Gasoline?

Secret Controls for Genes

If This is a PLANET, Then Why Ibn't Pluto?

Division (100) Science (Mail Cold and

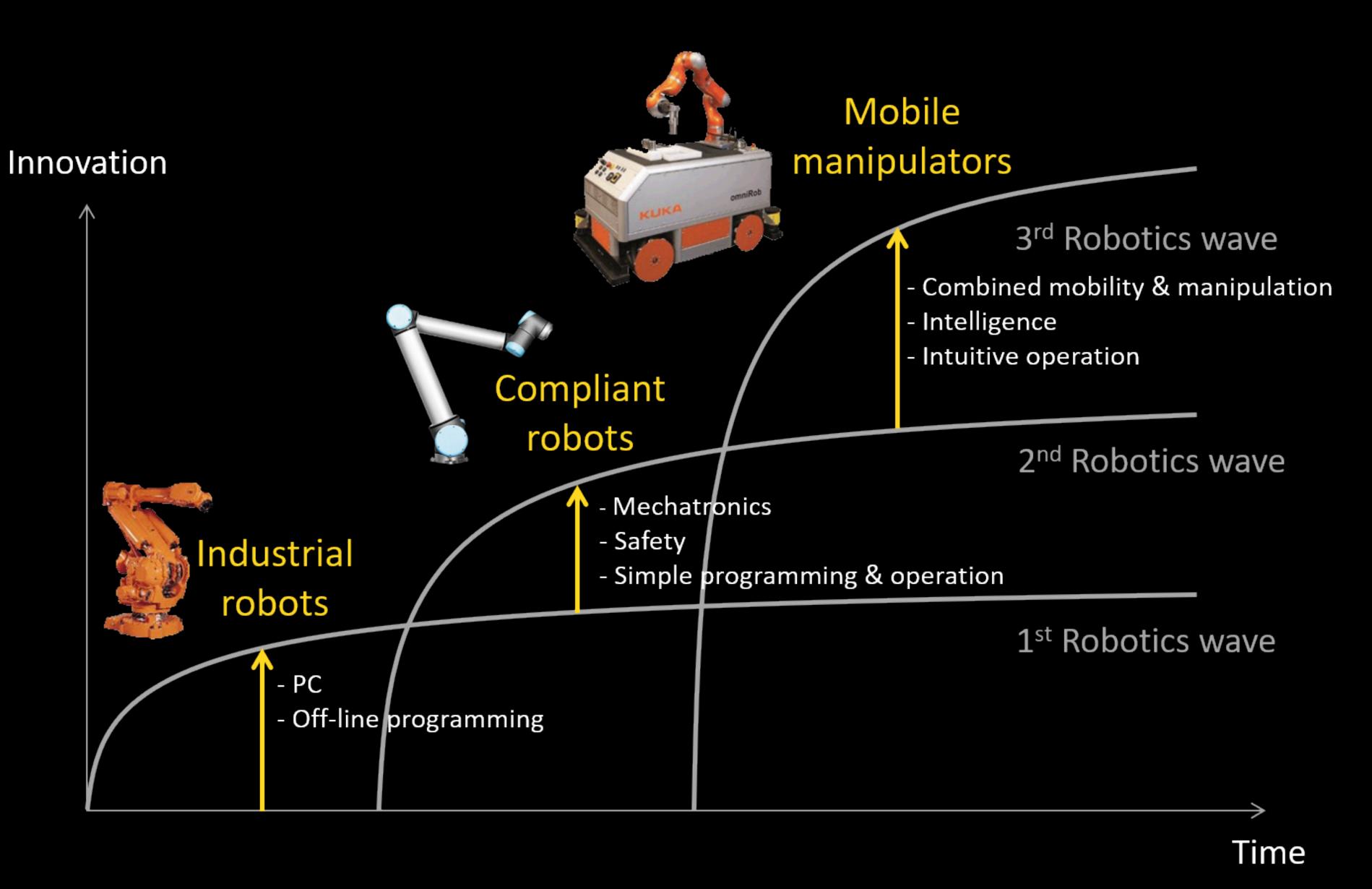




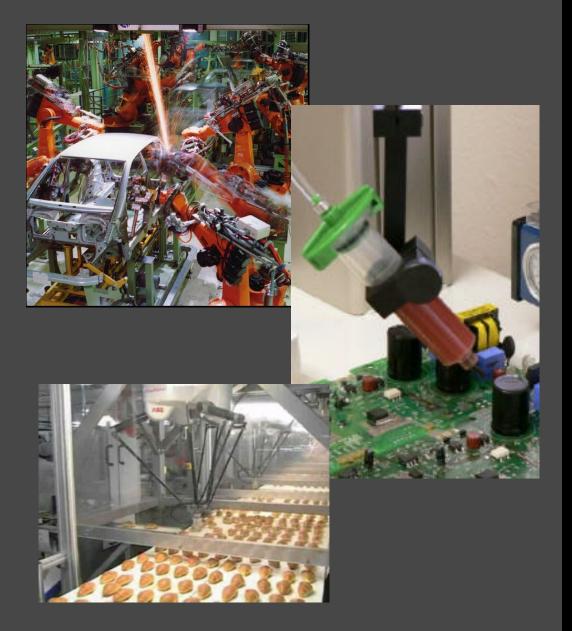




Industrial Robotics Evolution



Industrial robots



Used for factory automation (mainly manufacturing): automotive, electrical/electronics, metal & machinery, plastic & chemical, food

Perform useful tasks for humans or equipment excluding industrial automation

Professional service robots



Used for commercial tasks by trained operators: cleaning public places, delivery in offices or hospitals, fire-fighting, rehabilitation, surgery

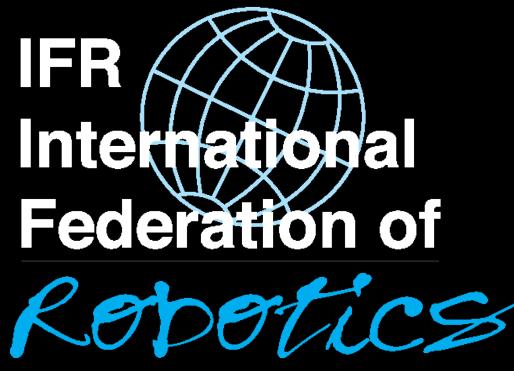
Robots in Industry

Service robots

Personal service robots

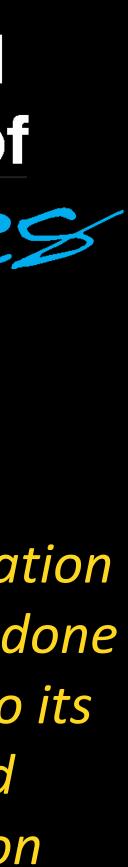


Used for non-commercial tasks by untrained persons: house cleaning, automated wheelchairs, personal mobility assist robots, pet exercising robots



https://ifr.org

The classification of a robot is done according to its intended application



Industrial Robots

✓ 3.9 million of robots @ work worldwide (+12%), CAGR 2017–2022 +13%

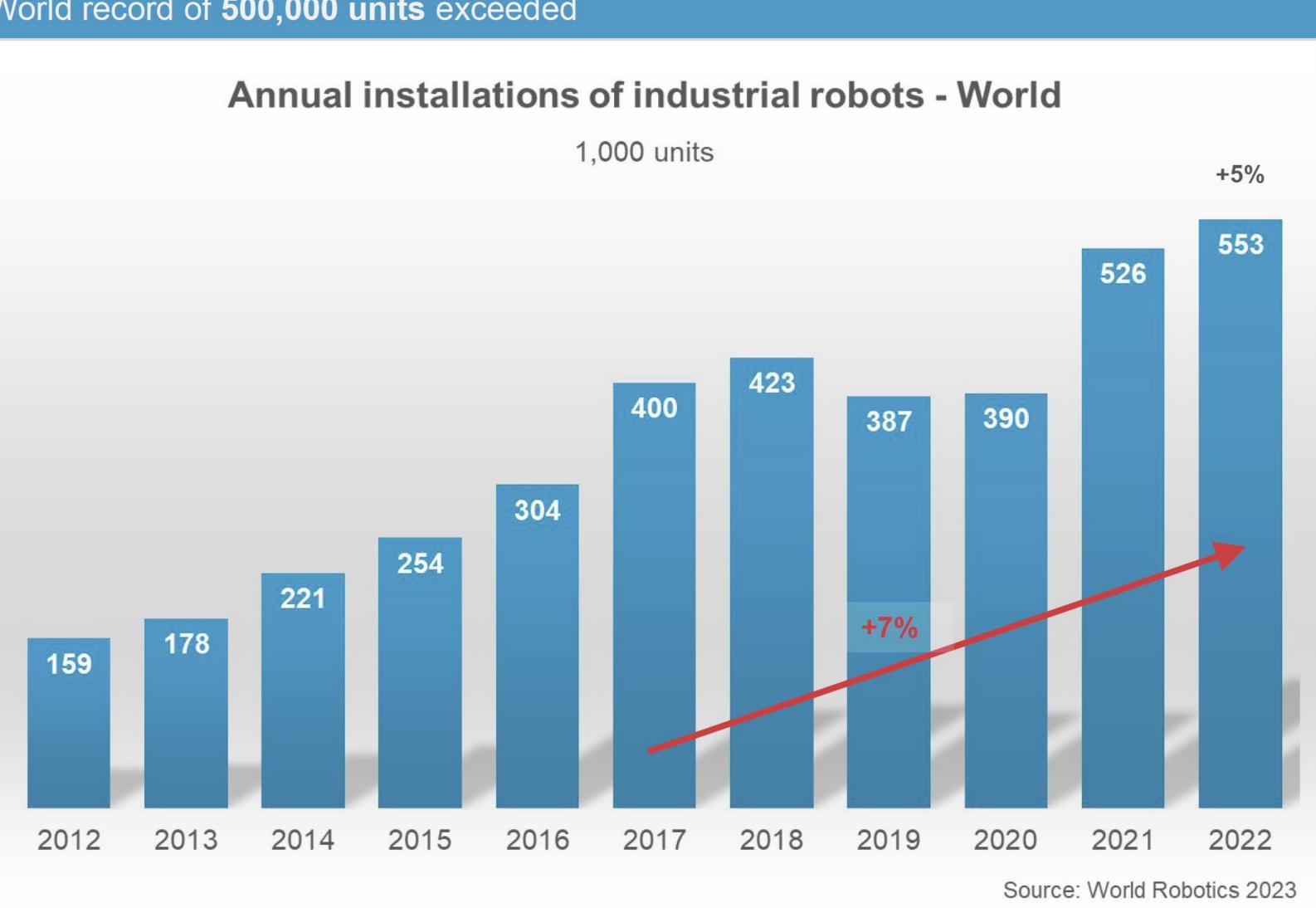
- ✓ 553.000 new installation in 2022 (+5%), CAGR 2017-2022 +7%
- Largest markets: China, Japan, USA,
 Korea, Germany, Italy (91%)



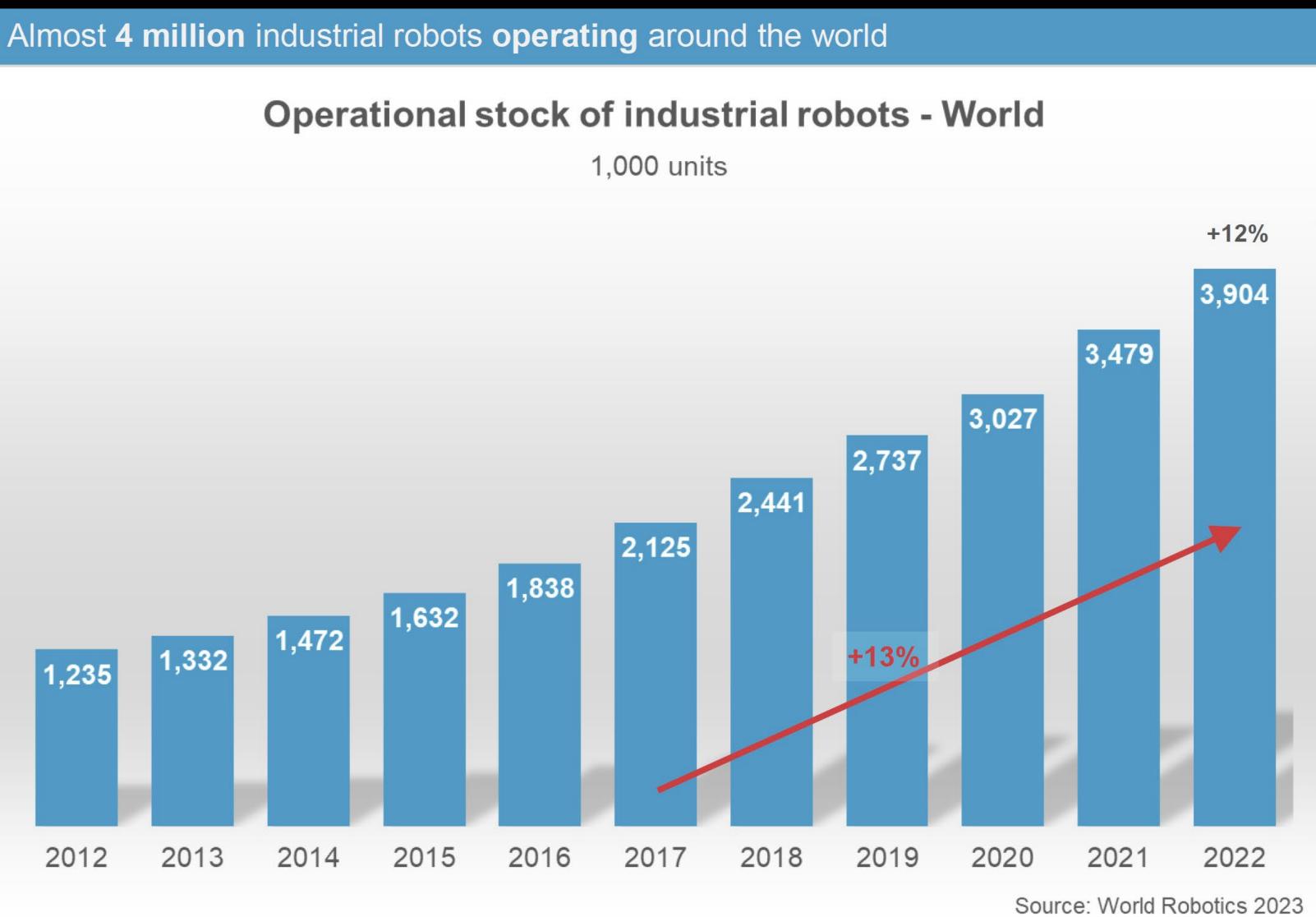


Annual Installations

World record of **500,000 units** exceeded

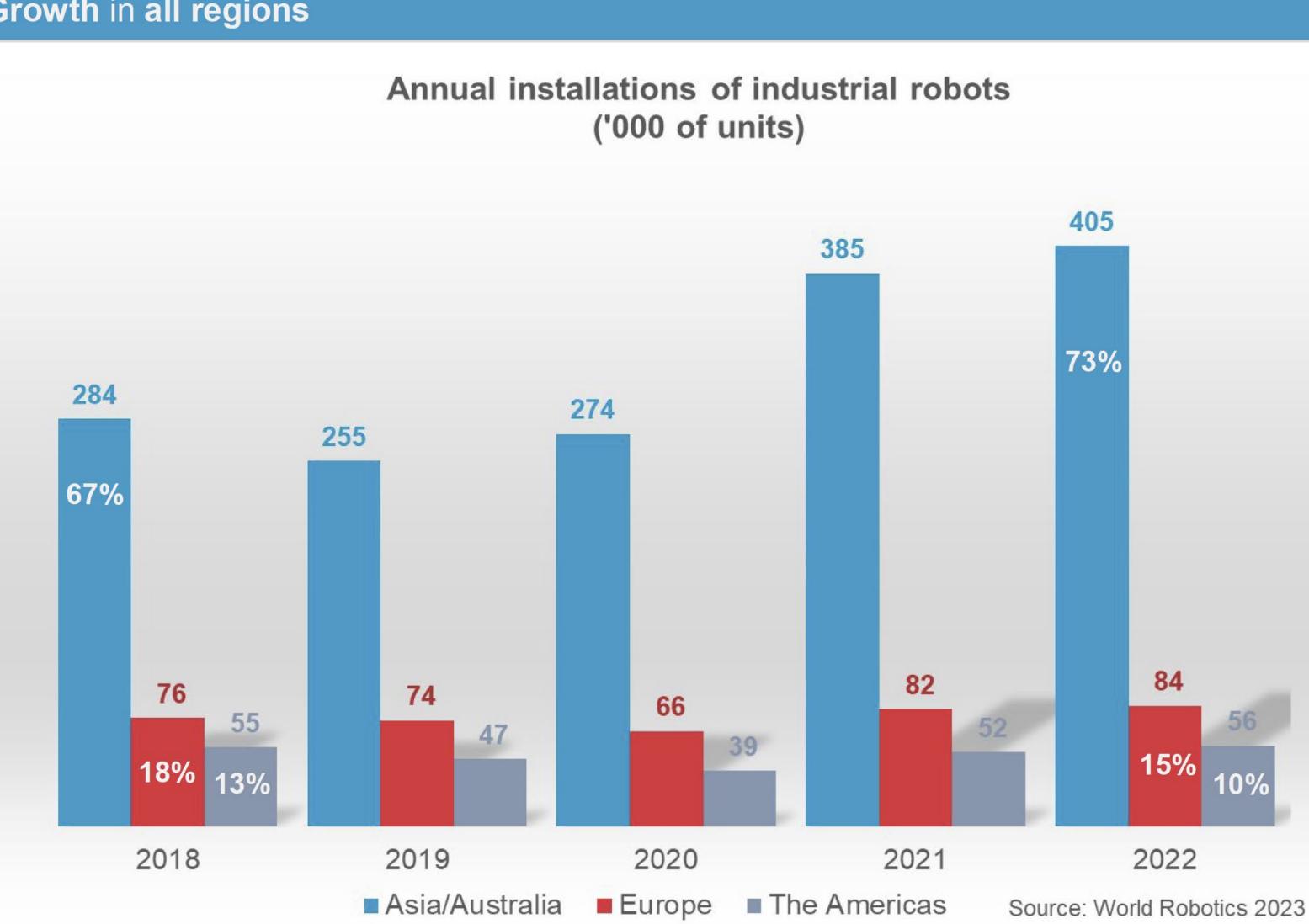


Operational Stock



Geographical Regions

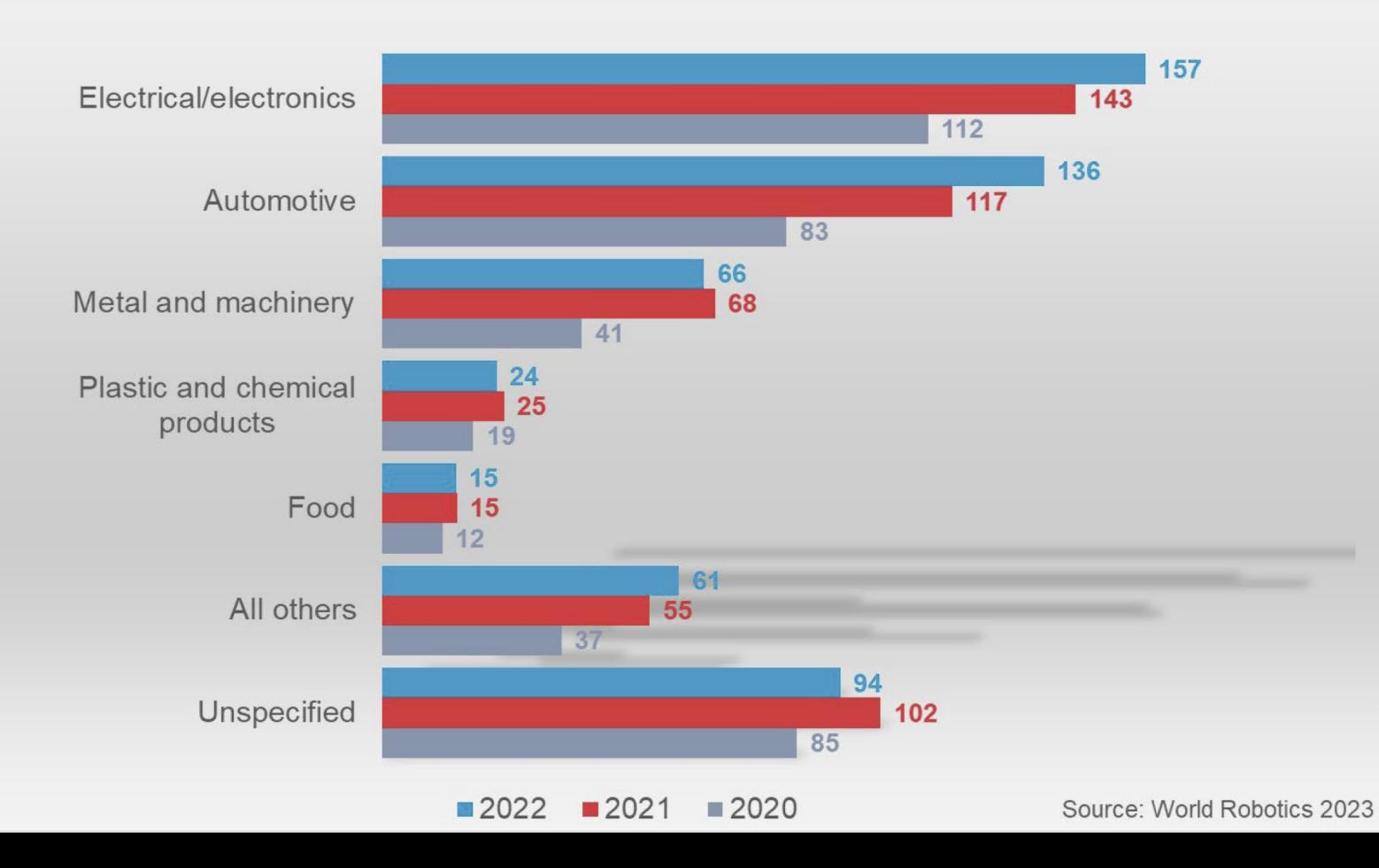
Growth in all regions



Customer Industries

Electronics is major customer – challenges for general industry

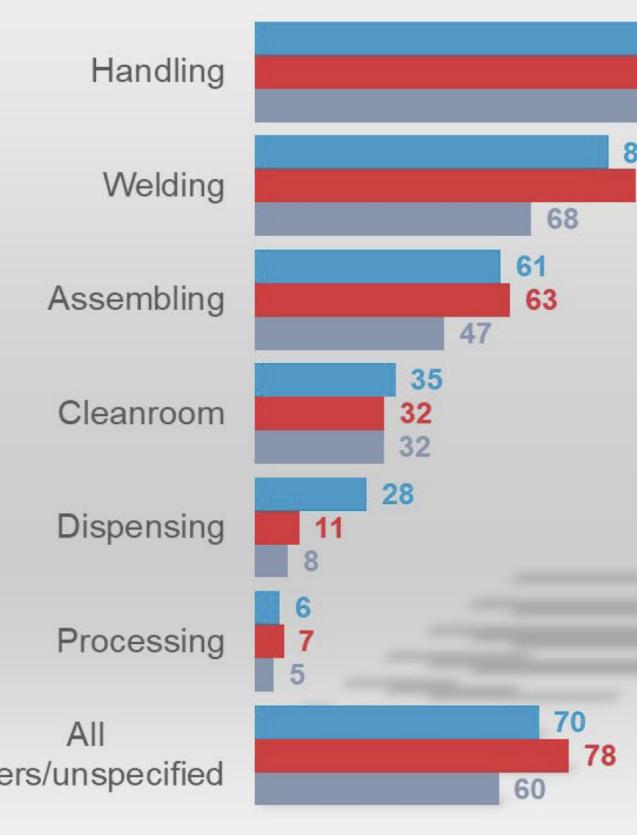
Annual installations of industrial robots by customer industry - World



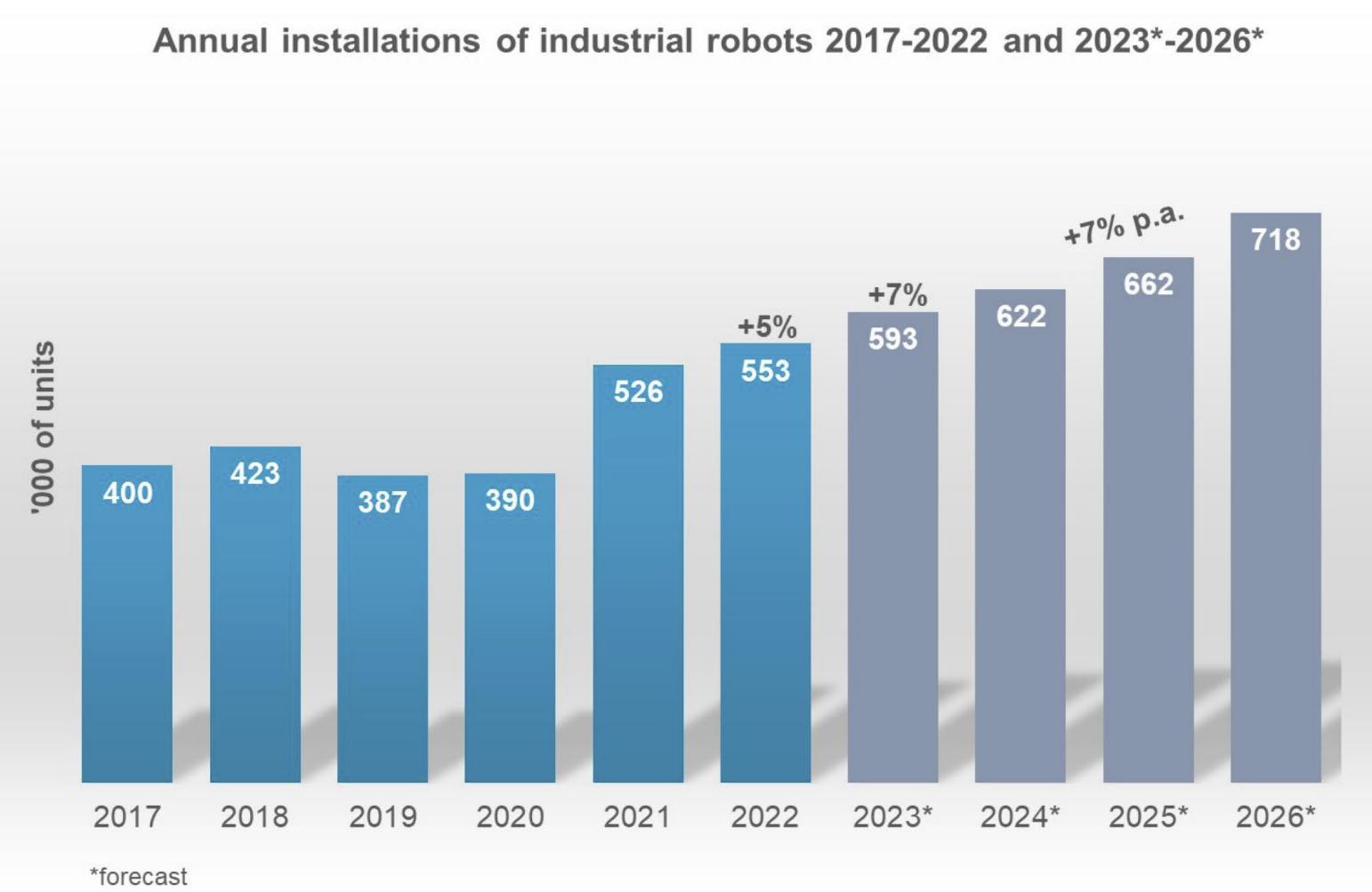
1,000 units

Applications

Handling is most important application with 48% share Annual installations of industrial robots by application - World 1,000 units 266 Handling 241 169 87 Welding 94 68 61 Assembling 63 47 35 Cleanroom 32 32 28 Dispensing 11 8 6 Processing 7 5 70 All 78 others/unspecified 60 ■ 2022 ■ 2021 ■ 2020 Source: World Robotics 2023



Approaching the 600,000-unit mark in 2023



Forecast

Source: World Robotics 2023

Short-Term Market Determinants

Supply chain constraints are easing

Inflation remains high

Slowdown of global economic growth

- \checkmark No direct correlation to robot installations
- Development in China has strong impact on overall performance

Orders: backlog from 2022 and declining intake in 2023

- ✓ Orders from 2022 shipped in 2023
- ✓ Base effect: strong order intake in 2022

ns on overall





Technological Trends

Cloud computing and 5G mobile networks

- ✓ new business models
- ✓ optimized performance
- ✓ *fully digitalized production*

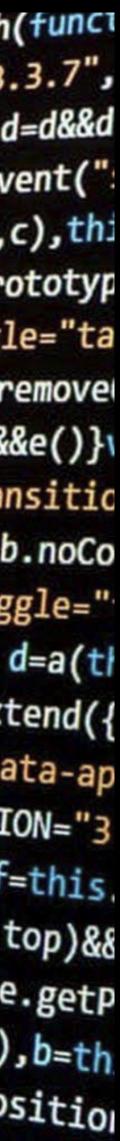
Machine vision

- ✓ simplifies programming
- detection of shapes and guide grippers in complex environments

Artificial Intelligence coming to market

- ✓ smarter, faster, more efficient and more accessible automation
- enhancing maintenance
- ✓ faster programming, learning by experience
- supporting sustainability

+function(a){"use strict";function b(b){return this.each(funct fn.scrollspy=d,this},a(window).on(1000 b]()})}var c=function(b){this.element=a(b)};c.VERSION="3.3.7", down-menu)"),d=b.data("target");if(d||(d=b.attr("href"),d=d&&d a"),f=a.Event("hide.bs.tab",{relatedTarget:b[0]}),g=a.Event(": ItPrevented()){var h=a(d);this.activate(b.closest("li"),c),thi ger({type:"shown.bs.tab",relatedTarget:e[0]})})}},c.prototyp .active").removeClass("active").end().find('[data-toggle="ta idth,b.addClass("in")):b.remove expand tr("aria-expanded", !0), e&&e()}/;g.length&&h?g.one("bsTransitic a.fn.tab.Constructor=c,a.fn.tab.noCo ick.bs.tab.data-api", '[data-toggle="" b){return this.emp(function(){var d=a(t) ar c=funct on (... ck.bs.affix.data-ap ion()};c.VERSION="3 _et.scrollTop(),f=this. ?!(e+this.unpin<=f.top)&&</pre> bottom"},c.prototype.getP is.\$target.scrollTop(),b=th out(a.proxy(this.checkPosition
rset,e=d.top,f=d.bottor •CS



Market Trends

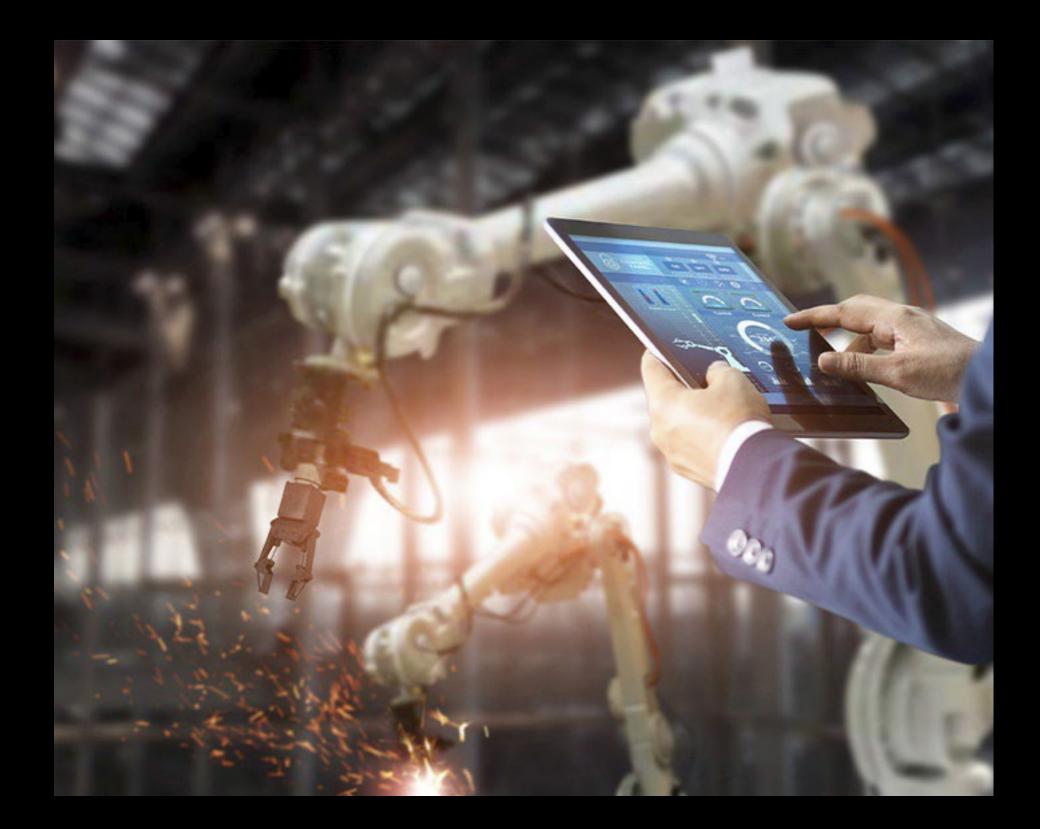
Labor scarcity in many developed economies is driving the demand for automation

Reconsideration of supply chains and closeness to customers ✓ Re-and nearshoring of production

Small and medium sized enterprizes (SMEs) need easy access to automation

"Democratizing" robotics

Lowering the hurdles for robotization: IFR's Go4
 Robotics campaign https://go4robotics.com/

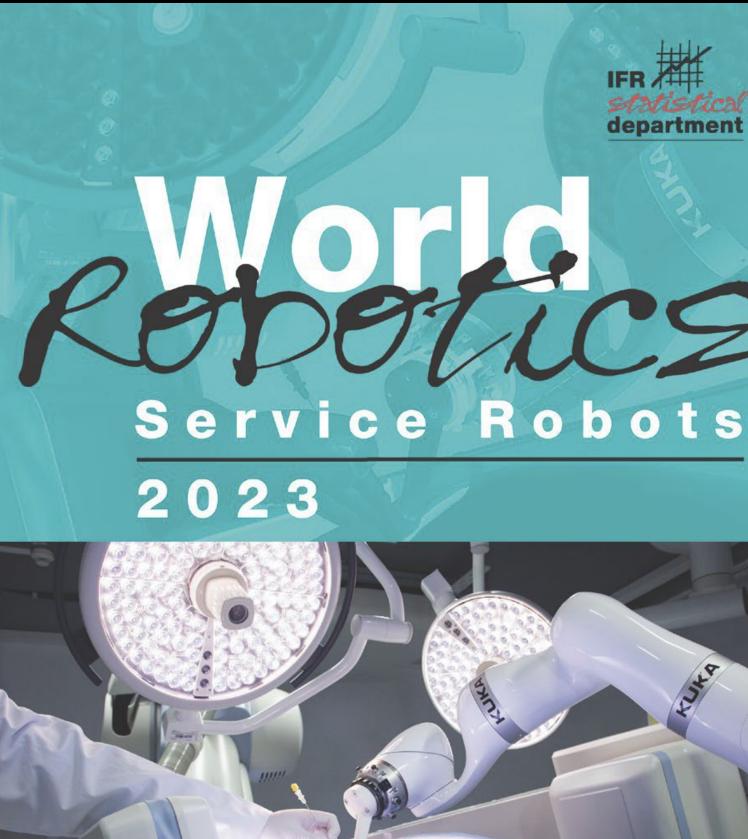


New professional service robots ✓ 158,000 units (+48%)

New consumer service robots \checkmark 5 million units (-5%)

World Statistics

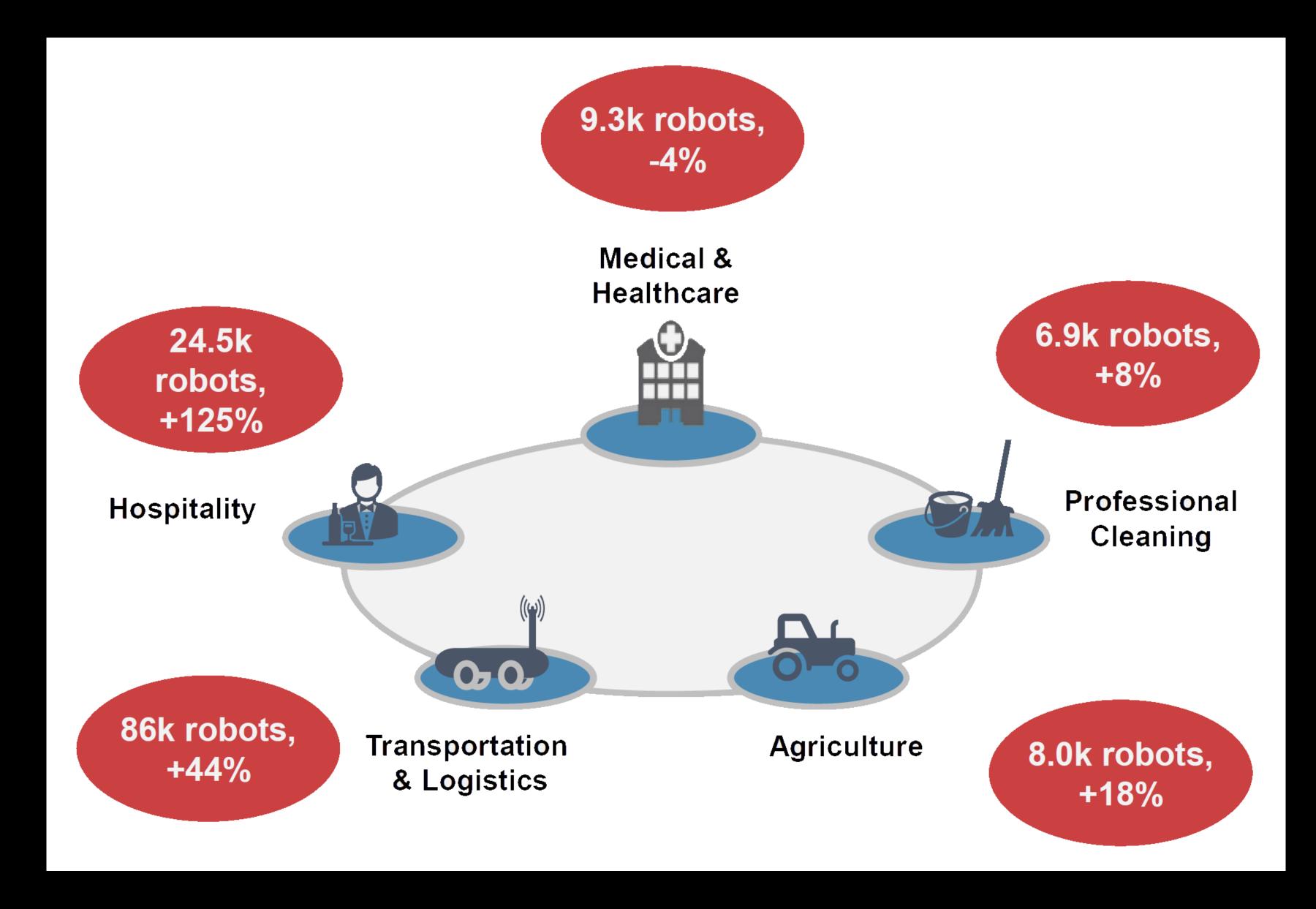




Statistics, Market Analysis and Case Studies



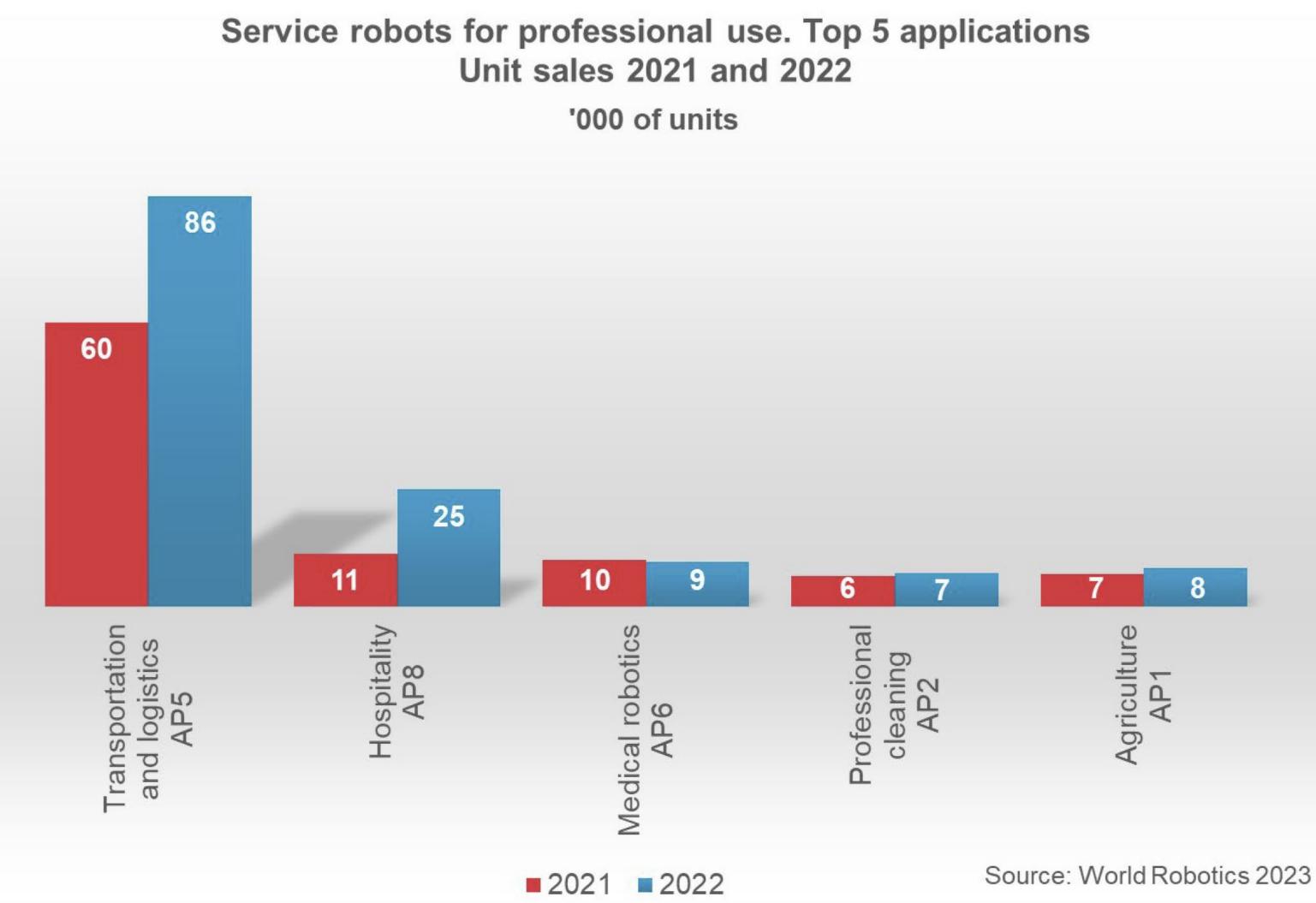
Top 5 Application Areas of Professional Service Robots







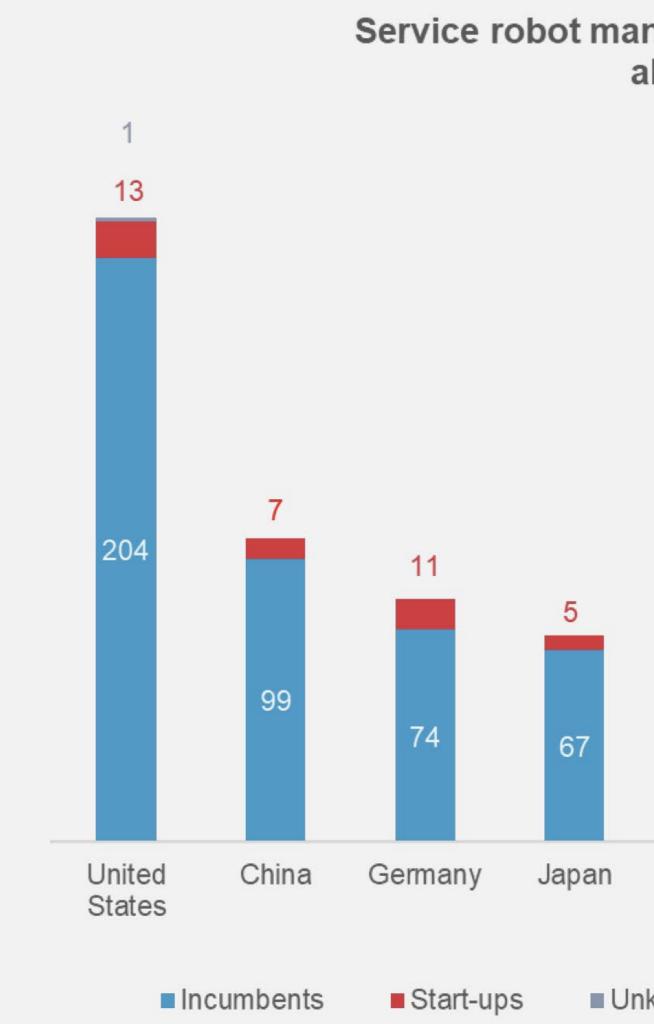
Main professional applications



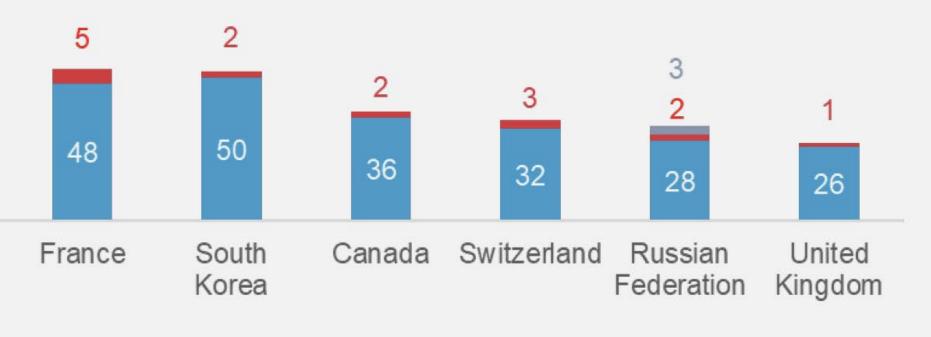
Applications

Geographical Regions

The United States is home of most service robot suppliers



Service robot manufacturers by country (top 10) all applications

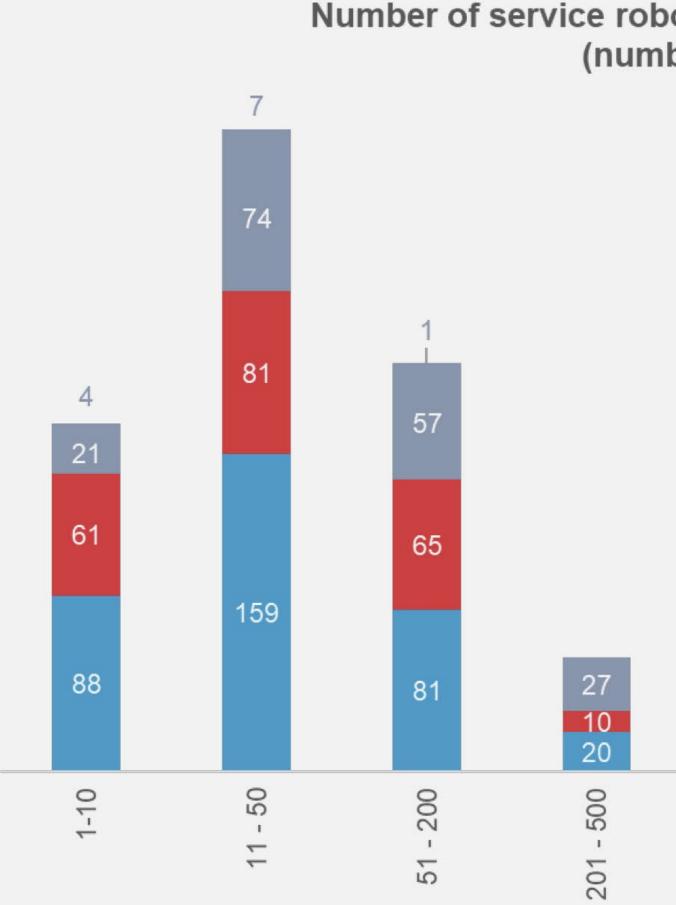


Unknown founding year

Source: World Robotics 2023

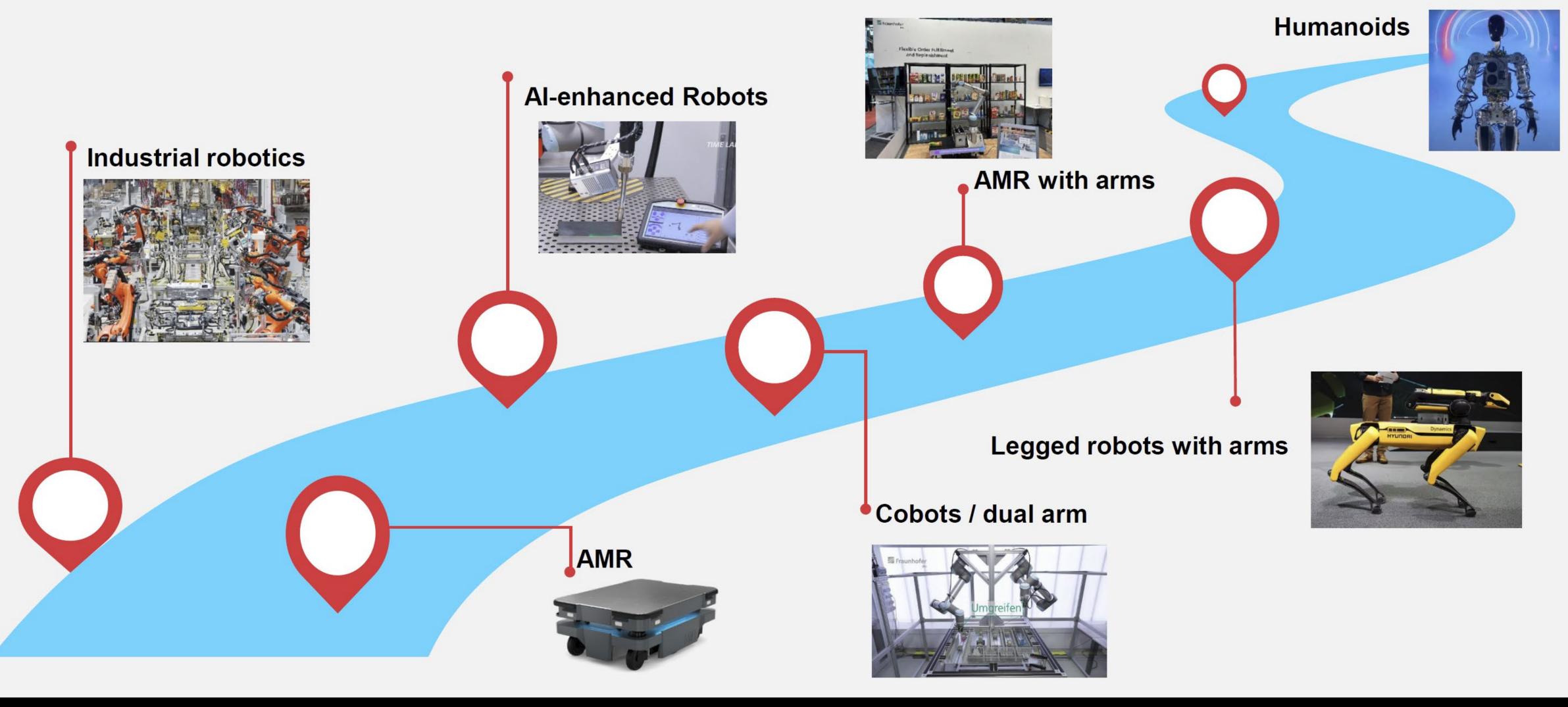
Manufacturers by Business Size

81% of service robot suppliers are small-medium sized enterprises* Number of service robot manufacturers by business size (number of employees) 74 Europe The Americas Asia Australia/Africa 81 4 57 21 61 65





Long-term Research Trends



Components of a Robotic System

Mechanical system

- \checkmark Locomotion apparatus (wheels, crawlers, mechanical legs)
- \checkmark Manipulation apparatus (mechanical arms, end-effectors, artificial hands)

Actuation system

✓ Animates the mechanical components of the robot ✓ Motion control (servomotors, drives, transmissions)

Sensory system

- ✓ Proprioceptive sensors (internal information on system)
- Exteroceptive sensors (external information on environment)

Control system

- ✓ Adoption of feedback principle
- ✓ Use of system models

 \checkmark Execution of action set by task planning coping with robot and environment's constraints



Robot Manipulators

Mechanical structure of robot manipulator: sequence of rigid bodies (links) interconnected by means of articulations (joints) ✓ Arm ensuring mobility

✓ Wrist conferring dexterity

End-effector performing the task required of robot

Mechanical structure ✓ Open vs. closed kinematic chain

Mobility

✓ *Prismatic vs. revolute joints*

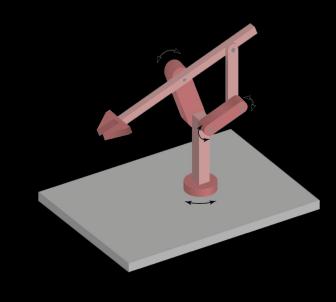
Degrees of freedom \checkmark 3 for position + 3 for orientation

Workspace

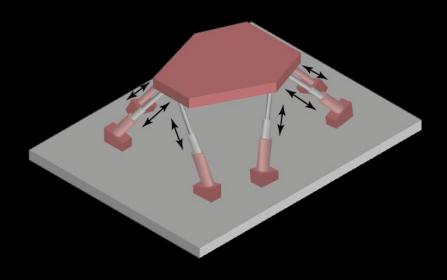
 \checkmark Portion of environment the manipulator's end-effector can access













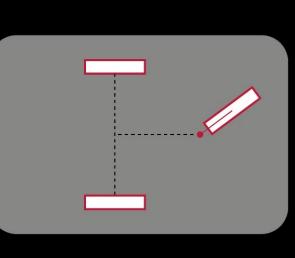
Wheeled Robots

Mechanical structure of mobile robot: set of rigid bodies equipped with locomotion system

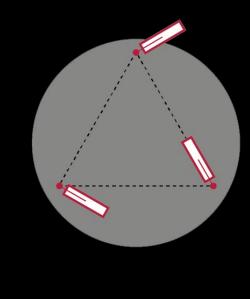
- ✓ Mobile robots on wheels
 - Base (chassis)
 - Wheels that move it with respect to the ground
 - Possible trailers (on wheels)
- ✓ Mobile robots on legs
 - Limbs
 - Foot periodically in contact with the ground (locomotion)
 - Project inspired by living organisms (biomimetic robotics)







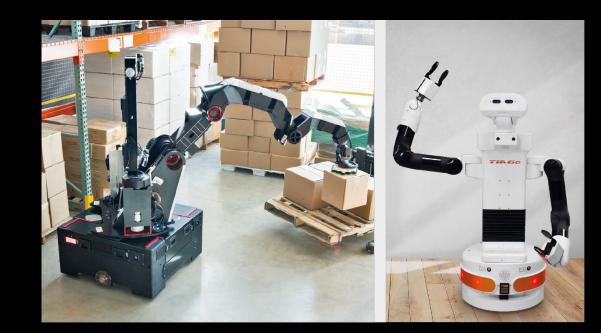












Other Robot Structures



Bipeds



Walking

Flying

Underwater

Actuation

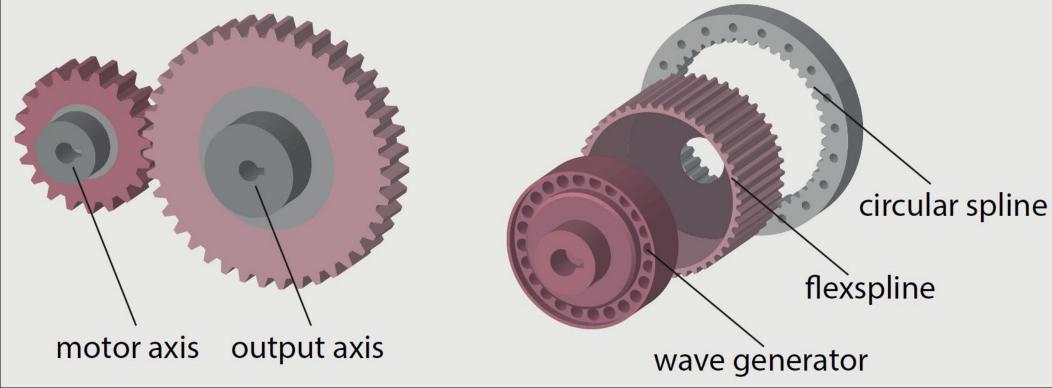
motion for the mechanical system

- \checkmark Electric servomotors use as primary supply the energy available from the electric distribution system
- \checkmark Hydraulic servomotors transform the hydraulic energy stored in a reservoir into mechanical energy by means of pumps and valves \checkmark Pneumatic motors use the pneumatic energy provided by an air compressor and transform it into mechanical energy by means of pistons or turbines

Transmissions

 \checkmark The execution of joint motions of a manipulator, as well as of wheel rotations in a mobile robot, demand low speeds with high torques

Robot actuation is entrusted to motors which allow the realization of a desired



Harmonic drive





A key component for achieving high performance in robotic systems are sensors

Proprioceptive sensors

- joints, e.g., legged robots)
- \checkmark Angular position or velocity of wheels (in wheeled robots)

Exteroceptive sensors

- \checkmark Forces and moments exerted by the robot on the environment
- beacons, and such
- Visual data (images or cues) about the area surrounding the robot

Sensing

 \checkmark Joint position, velocity, and torque (in manipulators as well as other robots with revolute

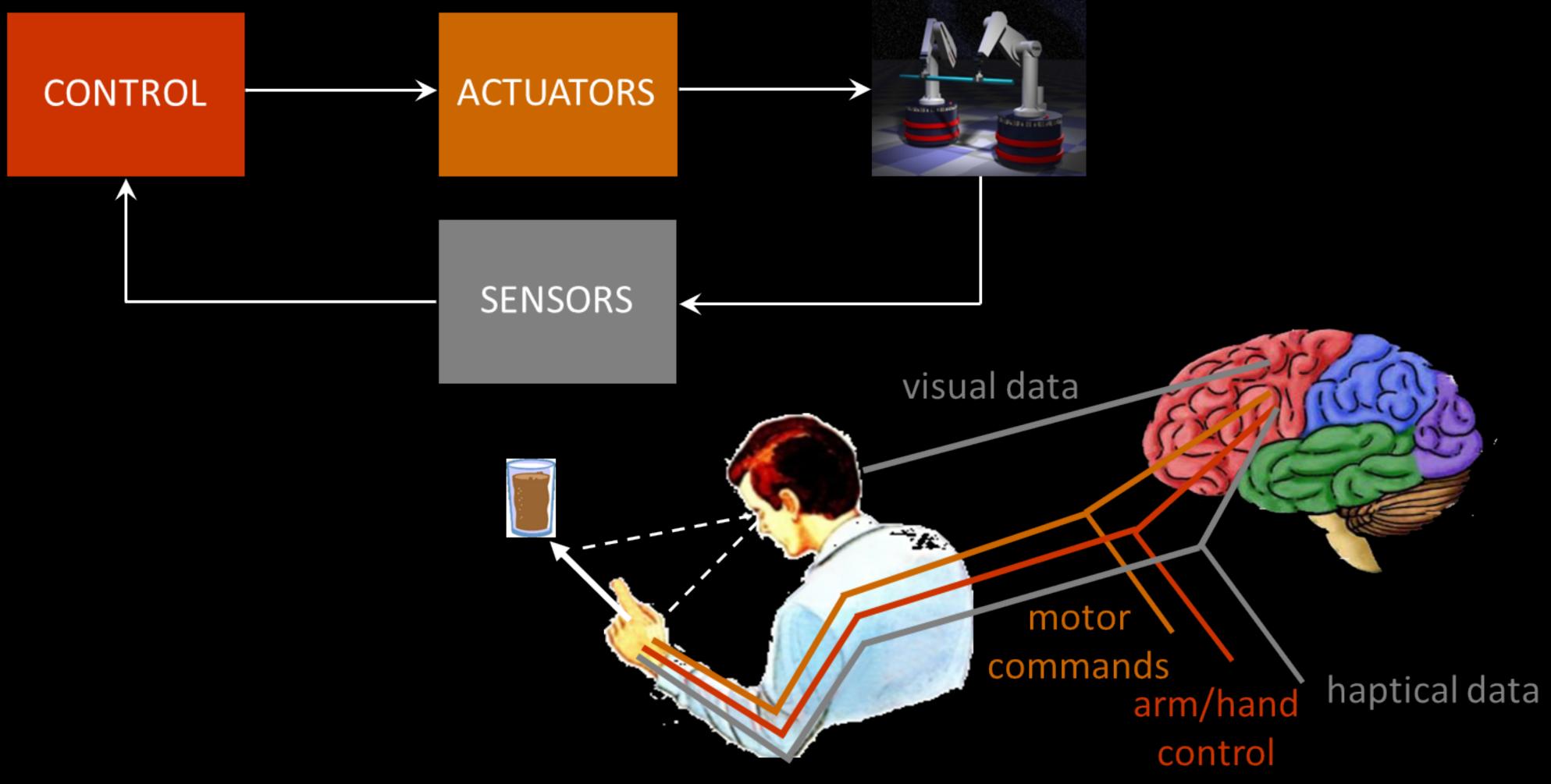
 \checkmark Position, orientation, velocity and acceleration of a body of the robot (in mobile robots)

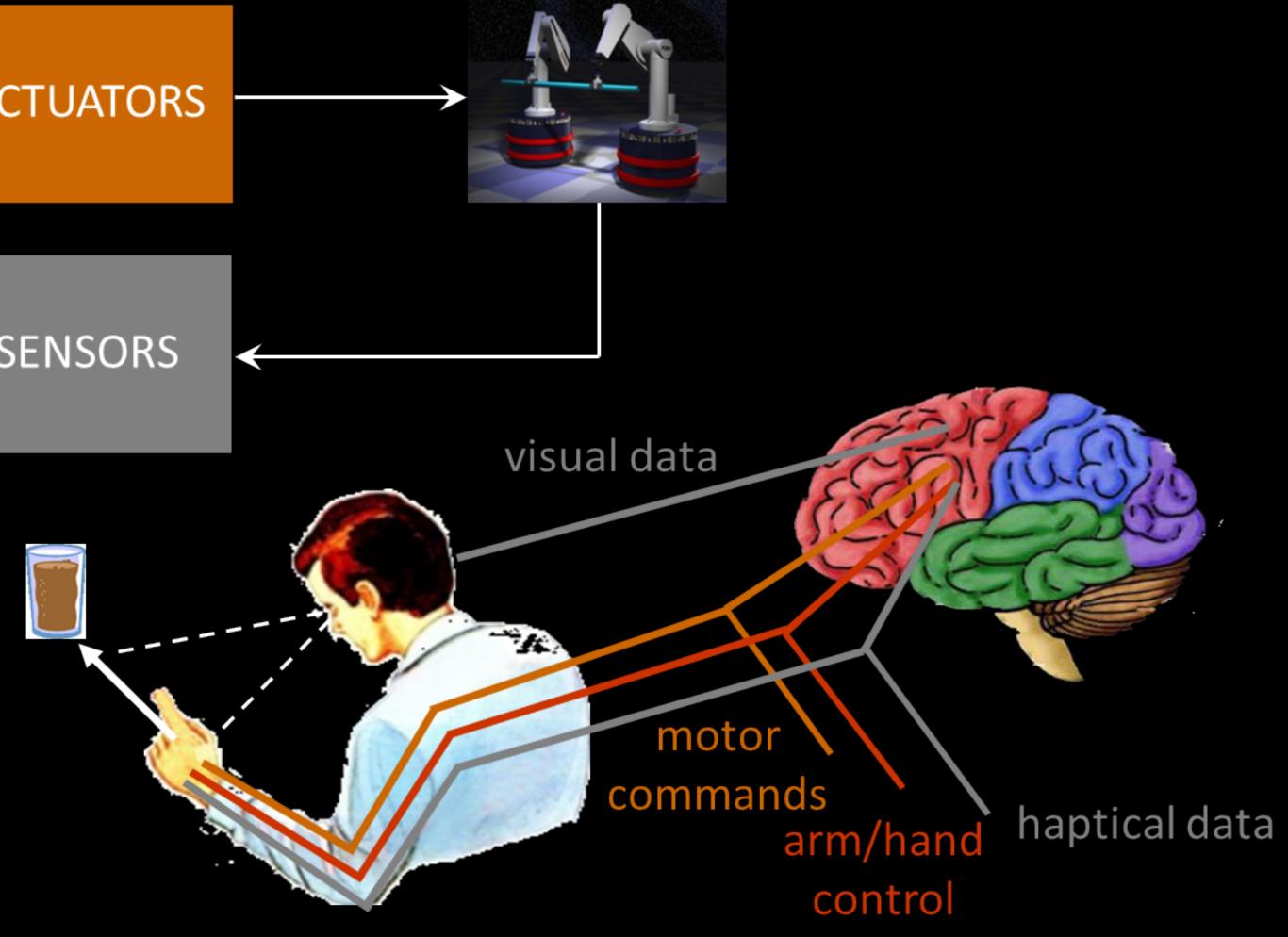
 \checkmark Relative distance (range) and orientation (bearing) with respect to workspace obstacles,





intelligent connection of perception to action







Cortical homunculus

()

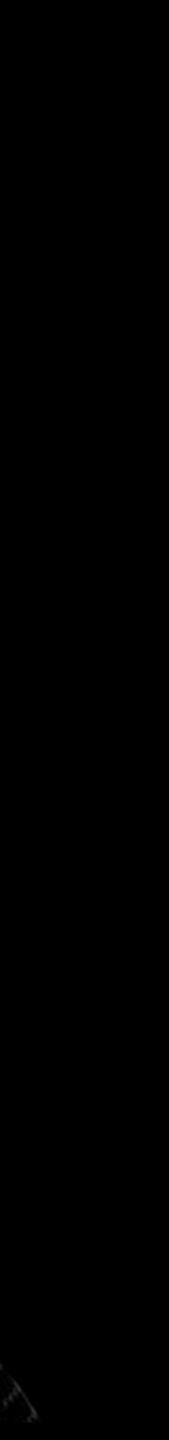
Artificial Intelligence

Computers mimicking functions and logics of human mind



Al, Robotics, Asimov and Engineering

We cannot leave to AI decisions which may have safety, moral and legal consequences because we cannot ensure the outcome. Yet we can have AI in robotics with proper technology



Manipulation

The Big Challenge

Cognition





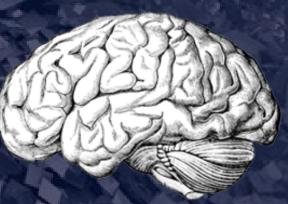
Anaxagoras





Body vs Mind

Aristotle



Embodiment



Physical Artificial Intelligence

The big challenge is found at the intersection of Robotics and Al

Physical Artificial Intelligence is MUCH harder (Moravec)

AI is not deterministic and "blind" use in robotics can be potentially dangerous

Robotics Al

Physical Human–Robot Interaction

Nature Italy, Antonio Bicchi & Bruno Siciliano (2021)

... from Information & Communication Technology (ICT) to InterAction Technology (IAT)







Industry 4.0



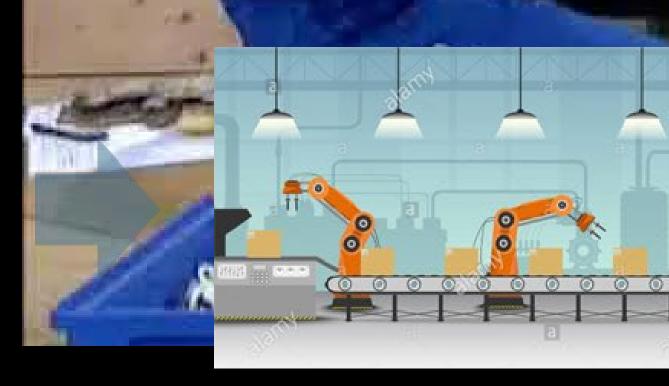
In the

new le

Mech







n-Robot eration bot)

MASS CUSTOMIZATION ERA





Collaborative robot (Cobot)

- ✓ Can be used safely in a space shared with humans
- ✓ Special mechanical characteristics, extroceptive sensors, advanced control system
- ✓ Intuitive programming and communication interface
- ✓ Fast setup, commissioning, and reconfiguration
- Low costs (<20k) and suitable for Small</p> and Medium Enterprises (SMEs)

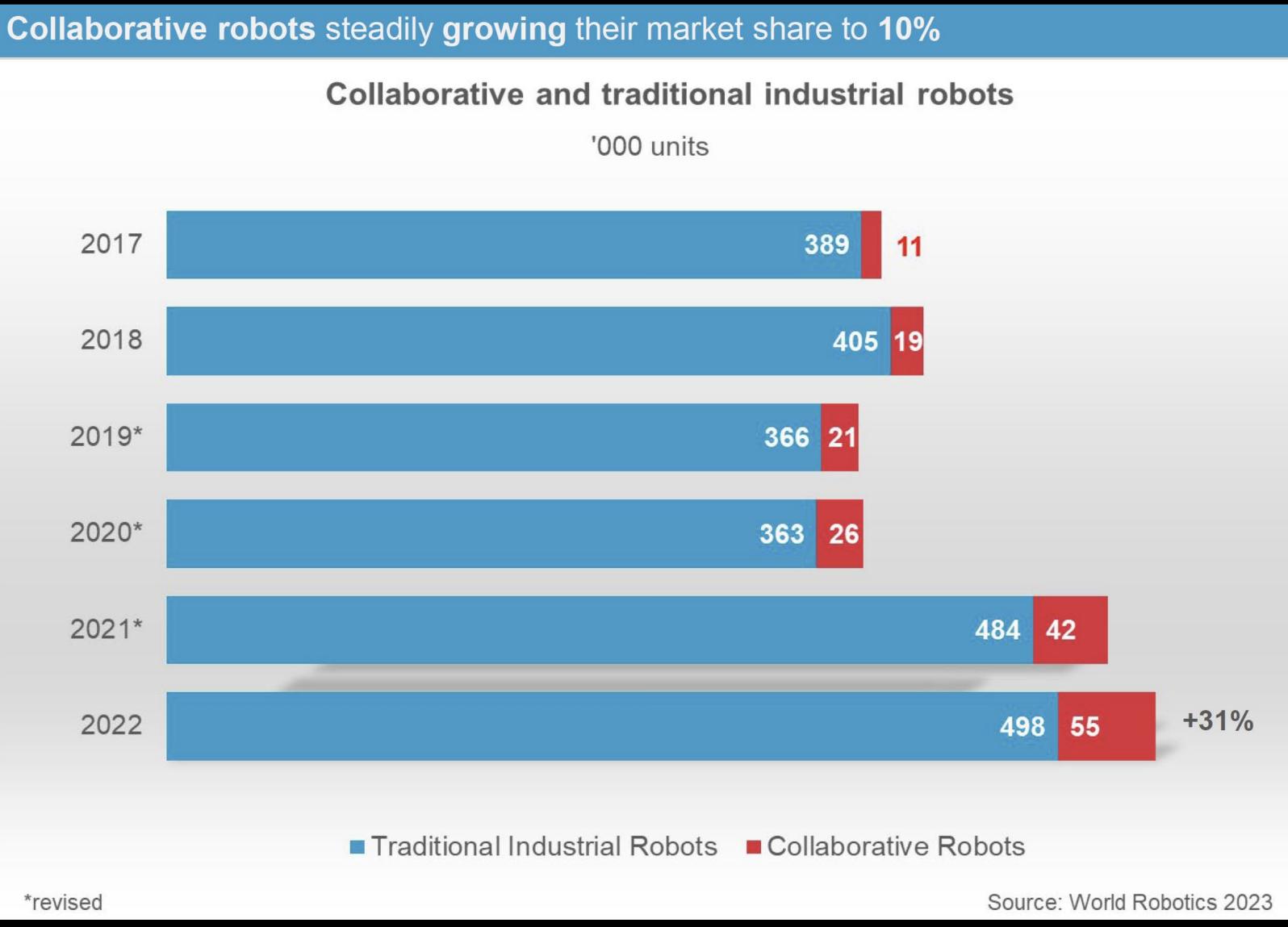
Cobot







Collaborative vs Traditional Industrial Robots



From Factories to Our Homes

LEVEL OF AUTONOMY



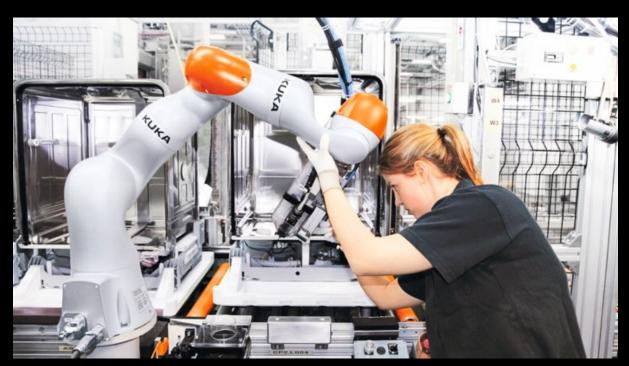
Automatic machines executing programmed tasks with high levels of accuracy, speed and repeatability in a perfectly known environment



Machines confined in fenced areas, designed to handle the dull, dirty and dangerous tasks in place of human workers

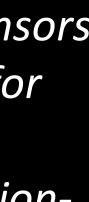


Machines equipped with sensors (vision, distance, force, ...) for perceiving the external environment and with decisionmaking capabilities

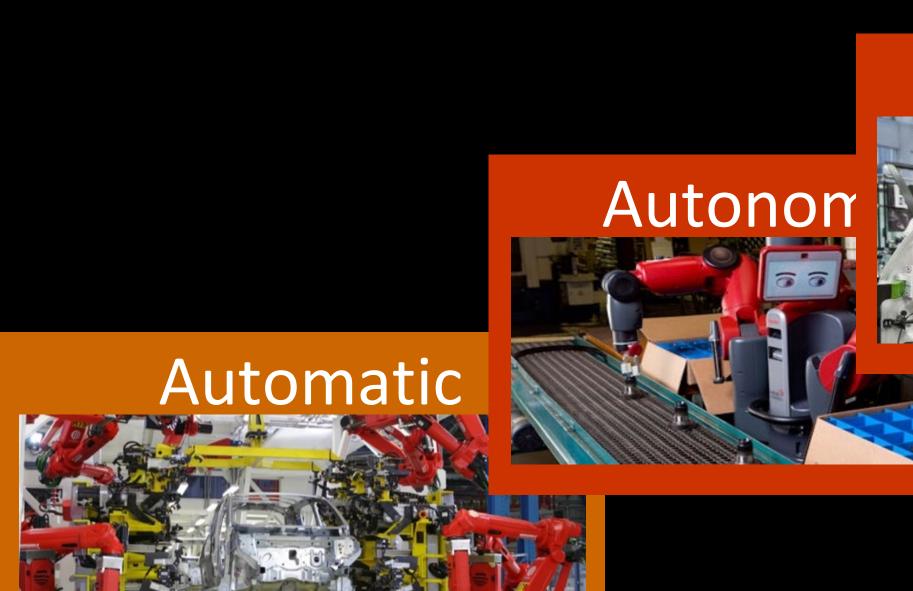


Lightweight machines able to work safely in the same workspace or even physically collaborate with humans

SAFETY AND COLLABORATION CAPABILITY



From Mass Production Towards Mass Customization



#

SN

PRODUCTIVITY

Craft production

Collaborative





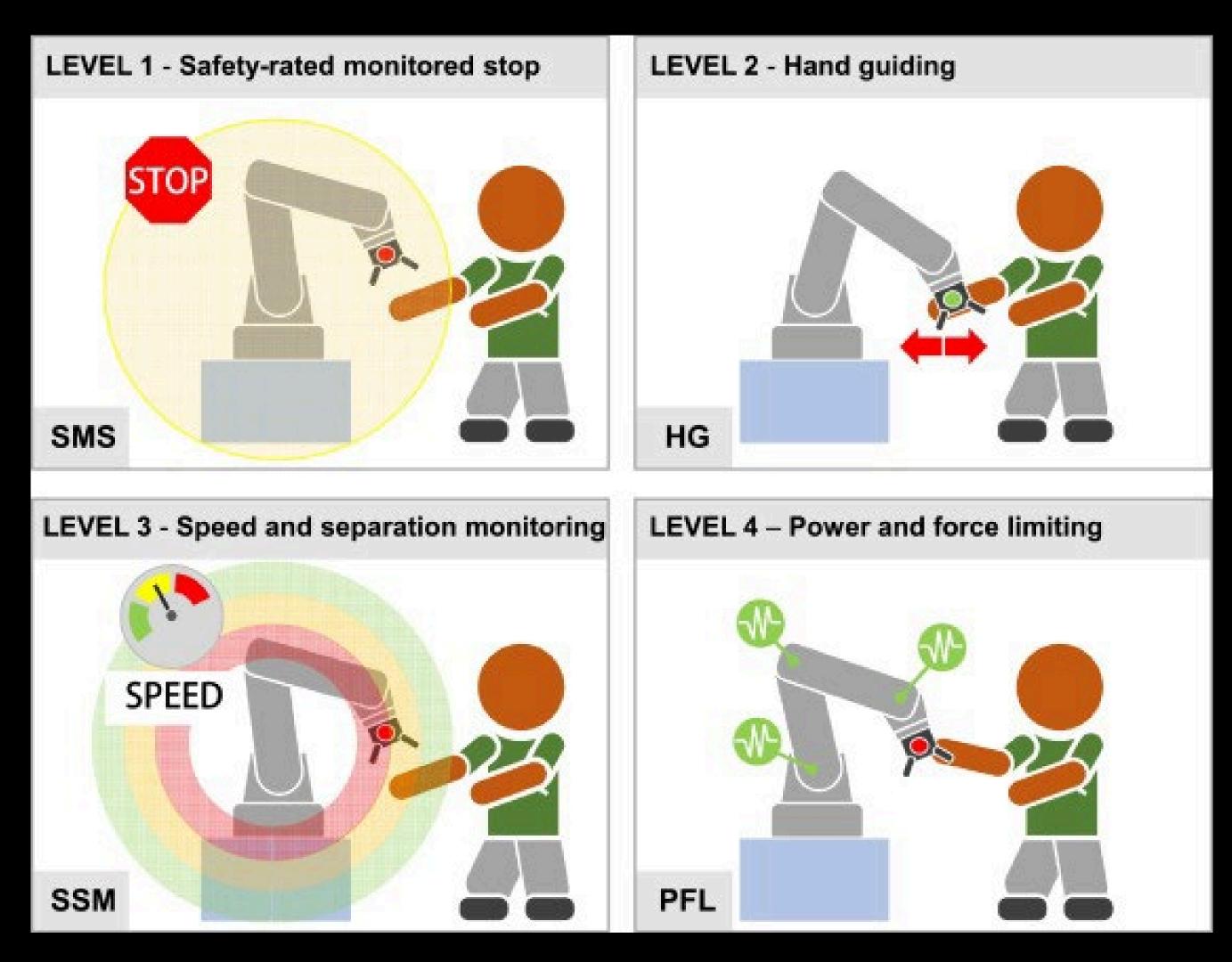
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CUSTOMIZATION







4 levels of collaborative operations



Safety standards

✓ ISO 10298-1/2 --> safety requirements and guidelines for robots in industrial environments

✓ *ISO/TS* 15066 --> *technical* specifications for collaborative robot system safety





Cobots Hardware & Software

Mechanics

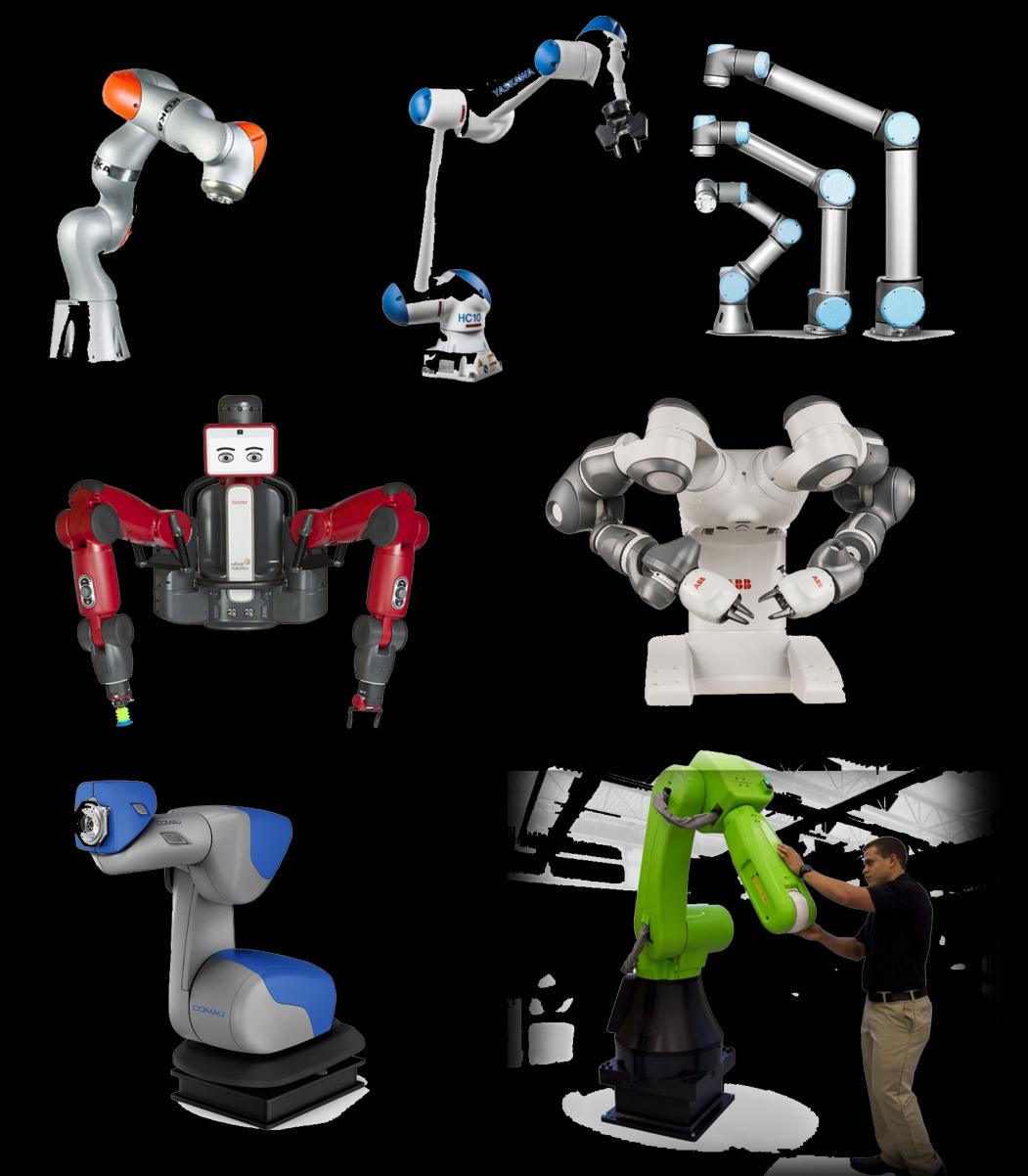
- ✓ Lightweight
- ✓ Redundant/double arms
- ✓ Soft covers, no edges
- ✓ Elastic joints

Sensors

- ✓ Joint torques
- ✓ Force/torque at the end-effector
- ✓ 3D vision
- ✓ Sensitive skin

Control

 ✓ Compliant, collision detection, collision avoidance *Coexistence / cooperation / collaboration*



Programming Interfaces

Traditional programming modalities ✓ On-line lead-through (teach pendant) ✓ Off-line

Intuitive programming interfaces

- ✓ On-line walk-through (manual guidance)
- ✓ Training by demonstration
- ✓ Virtual and augmented reality
- Multimodal communication (gestures, voice, touch)

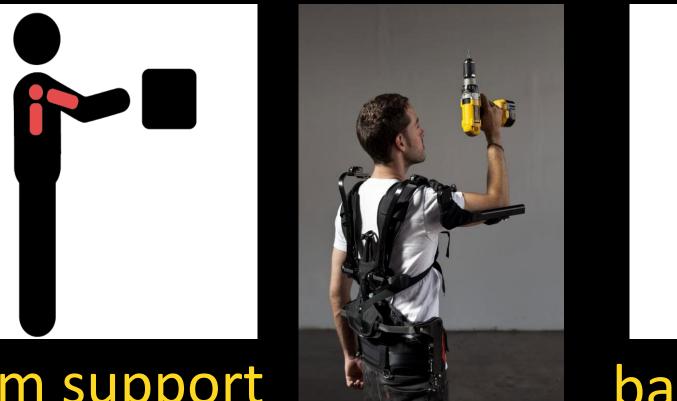


Robots & Humans Working as One

Wearable robots: Exoskeletons

- ✓ Composed by a frame fitted with (motorised) muscles supporting parts of the human body
- ✓ Allow multiplying the strength of its user's or redistributing the weight
- Enable workers to carry out a variety of industrial tasks

✓ Protect workers from the heavy physical workload, repetitive movements and non-ergonomic postures







back support



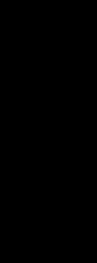






tool holding

https://exoskeletonreport.com



The Factory of the Future

EXHIBIT 3 | Advanced Robotics Has Many Applications in the Factory of the Future

Loading and unloading machines

Processing work pieces autonomously

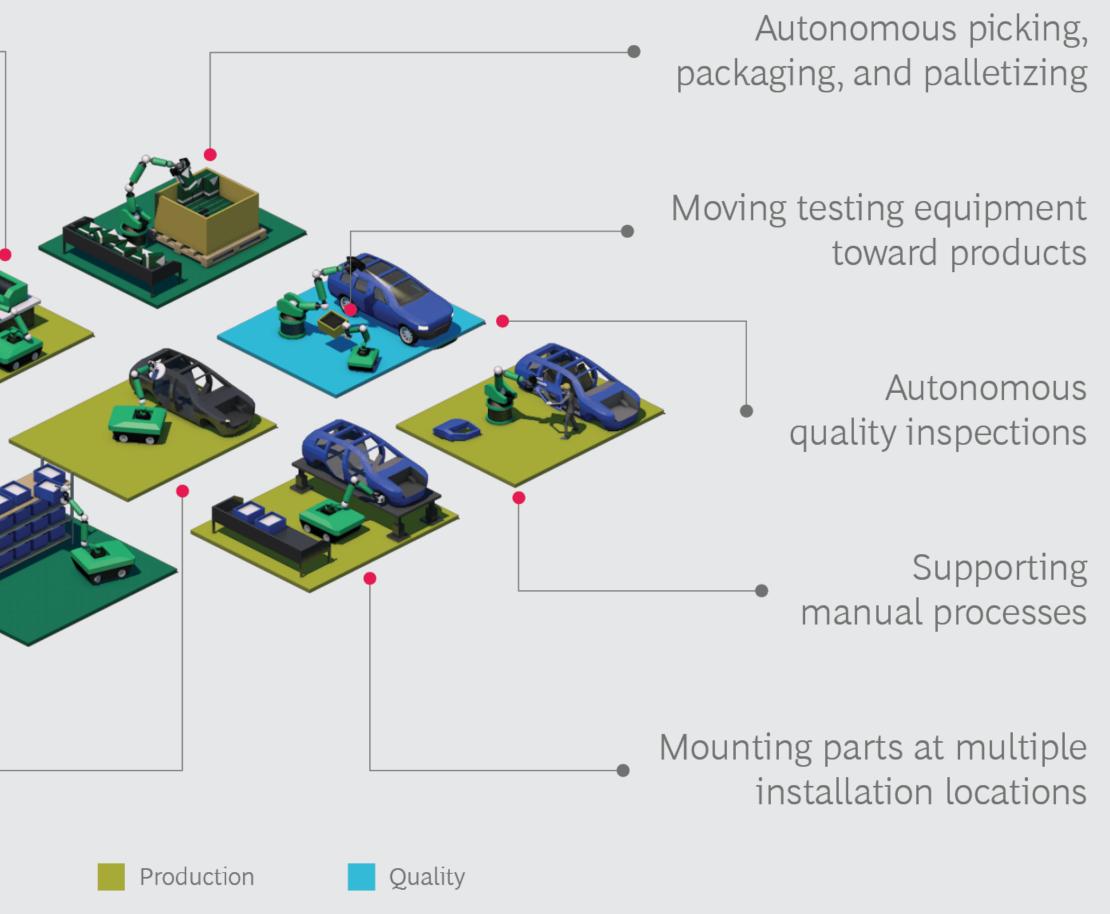
Transporting goods within the factory autonomously

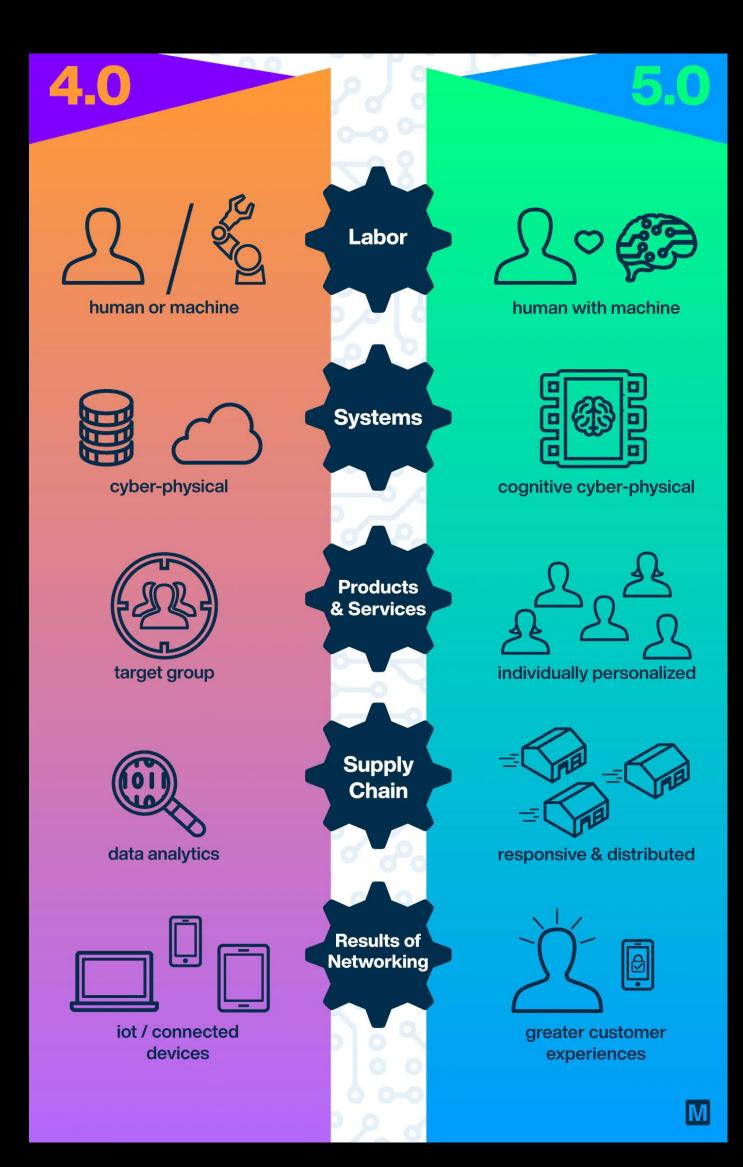
Autonomous kitting

Mobile processing of large work pieces

Logistics

Sources: BCG Global Advanced Robotics Survey, January–February 2019; BCG analysis.







Towards Industry 5.0

HUMAN-CENTRIC

... promotes talents, diversity and empowerment

RESILIENT

... is agile and resilient with flexible and adaptable technologies

SUSTAINABLE

... leads action on sustainability and respects planetary boundaries



Fifth Generation of Wireless Technology

5G will pave the way for a new generation of robots

The vast computing and data storage resources of the cloud is exploited

Robots can be controlled dynamically in real time and be connected to people and machines locally and globally Extreme Mobile Broadband



The Magic Triangle

5C

URLLC

Ultra-Reliable Low-Latency Communication

Massive Machine-Type Communication

mMTC

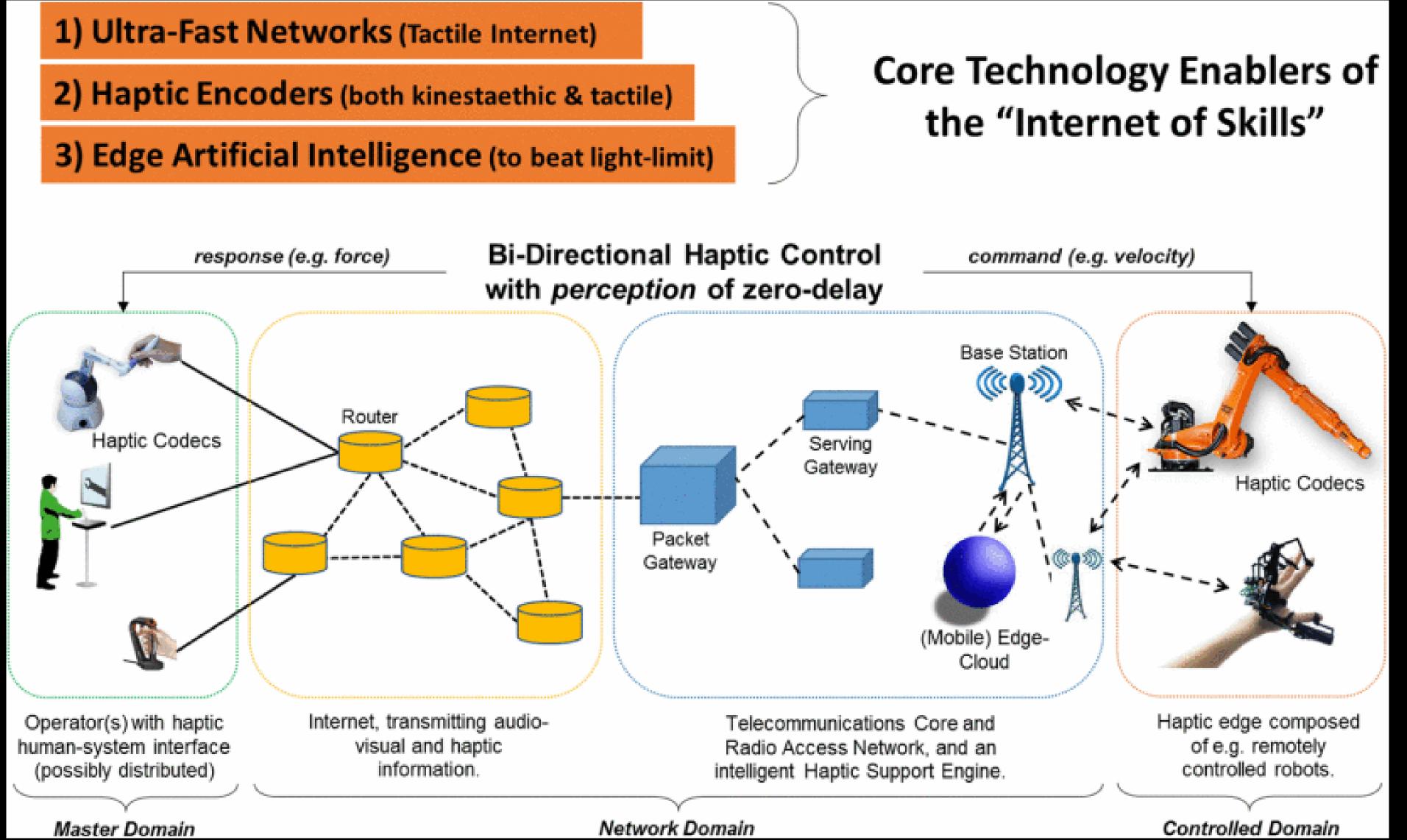


The Invention Age

5G-enabled tactile Internet — Ultra-reliable and ultra-responsive network connectivity for real-time control and physical tactile experience remotely through suitable haptical equipment

> ... from Internet of Things (IoT) to Internet of Skills (IoS)

Towards a Digital & Physical Twin — The Phygital



Pillars of Next Generation Robotics



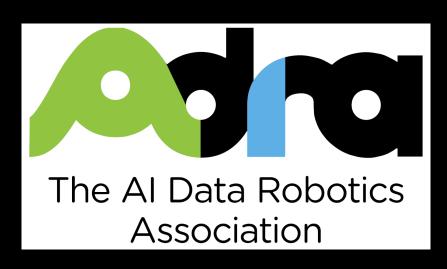
The Factory, Reimagined





Healthcare, Revolutionized





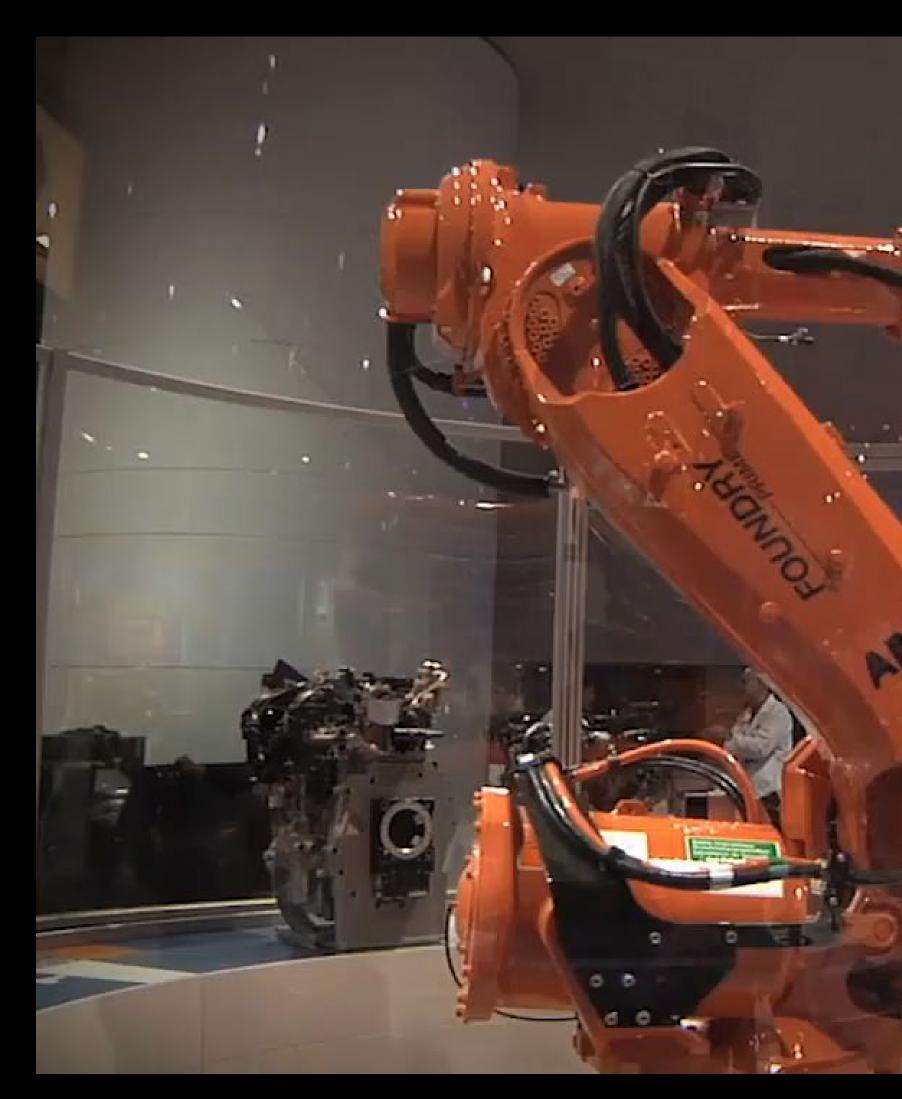
NDT, Autonomous



Robots on the Field, Unthetered



Robots as Job Killers?



Jobs lost ... Jobs gained



Levels of AutonomyL1L2L3L4

Operator performs all tasks including monitoring, generating performance options, selecting the option to perform (decisionmaking), and executing the decision made.

LO



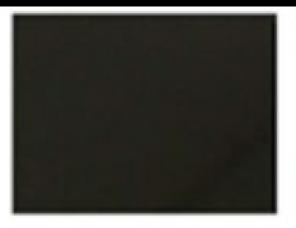
Operator maintains continuous control of the system while the robot provides certain assistance. Operator maintains discrete control of the system, and the robot can perform certain operatorinitiated tasks automatically.

Task autonomy

No autonomy Robot assistance



Operator selects and approves a surgical plan, and the robot performs the procedure automatically but with close surgical oversight by human.



Robot isable to make decisions but under the supervision of a qualified operator.



High

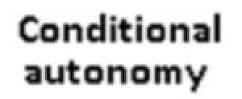
autonomy

L5

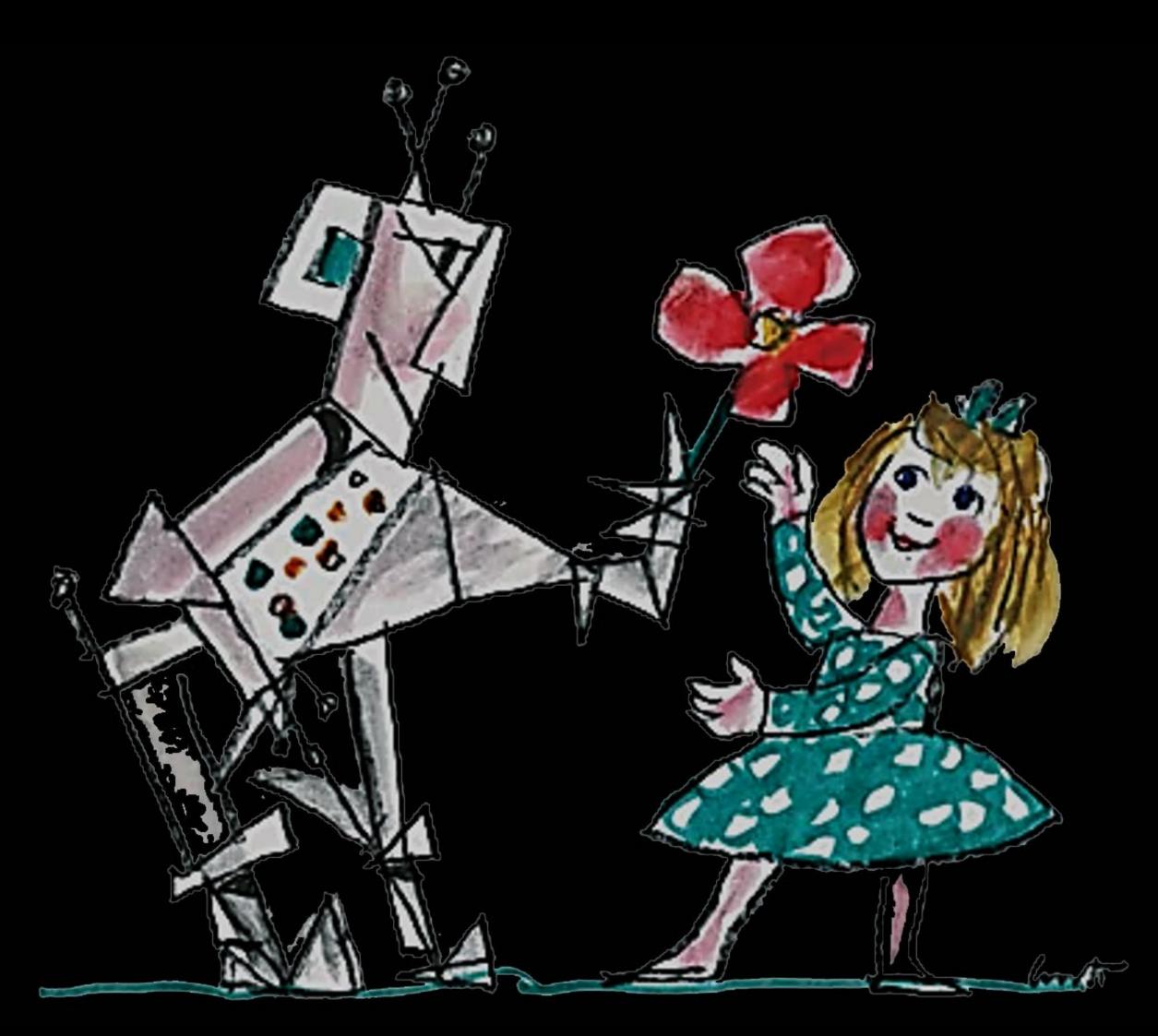
No human needs to be in the loop, and the robot can perform an entire surgery.



Full automation





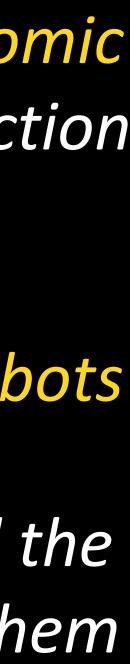


Roboethics

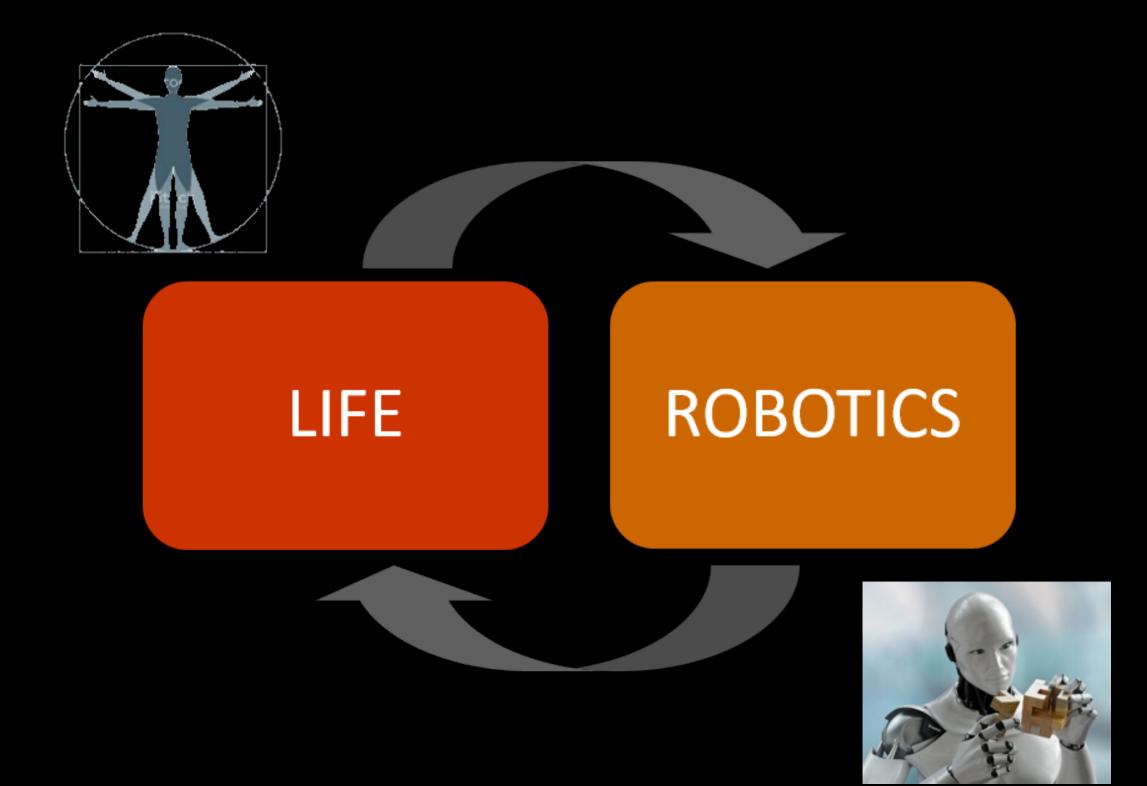
Ethical, legal, societal and economic (ELSE) issues for design, construction and use of robots

Cohabitation of humans with robots

Fundamental human rights and the moral duties corresponding to them



«La scienza m'interessa proprio nel mio sforzo per uscire da una conoscenza antropomorfa; ma allo stesso tempo sono convinto che la nostra immaginazione non possa essere che antropomorfa» Italo Calvino



Robots & Humans

Biological inspiration in design and learning from nature (biomimicry and bionics)

A future where robots are more social than solitary (robot companion)

Robots will enhance human work and life rather than replace us in our homes, hospitals, factories, farms and freeways



New emerging areas Biomechanics Haptics Neurosciences Machine learning Virtual prototyping Animation Surgery Sensor networks

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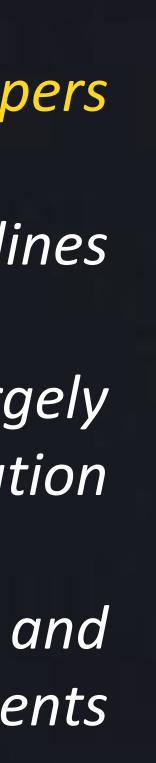
Most striking advances happening at intersection of disciplines

Robotics technology becoming ubiquitous, distributed and embedded into smart environments

Challenges and Outreach

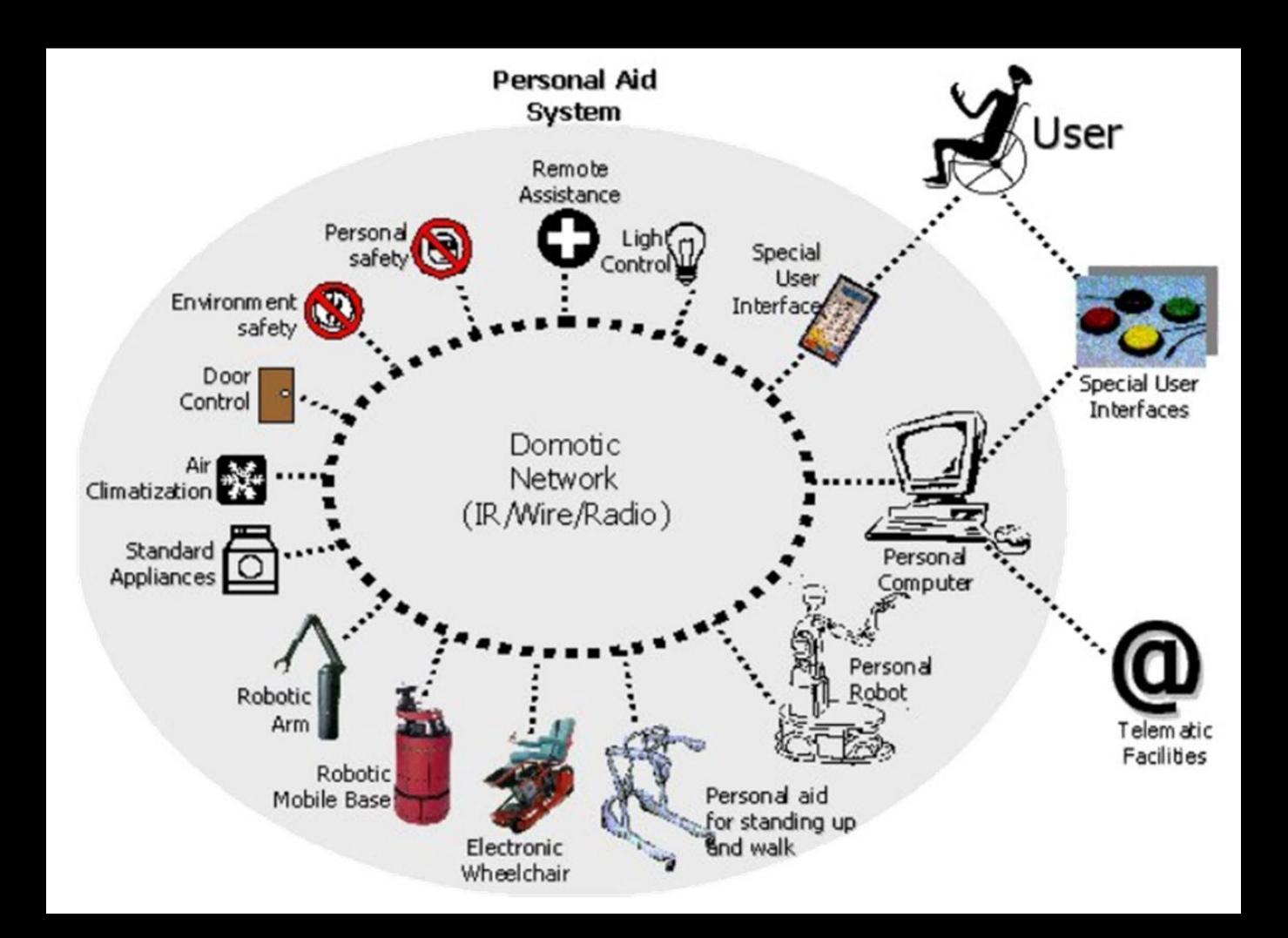
New communities of users and developers

Future developments and expected growth of field largely depending on scientific cooperation



Ubiquity & Pervasivity

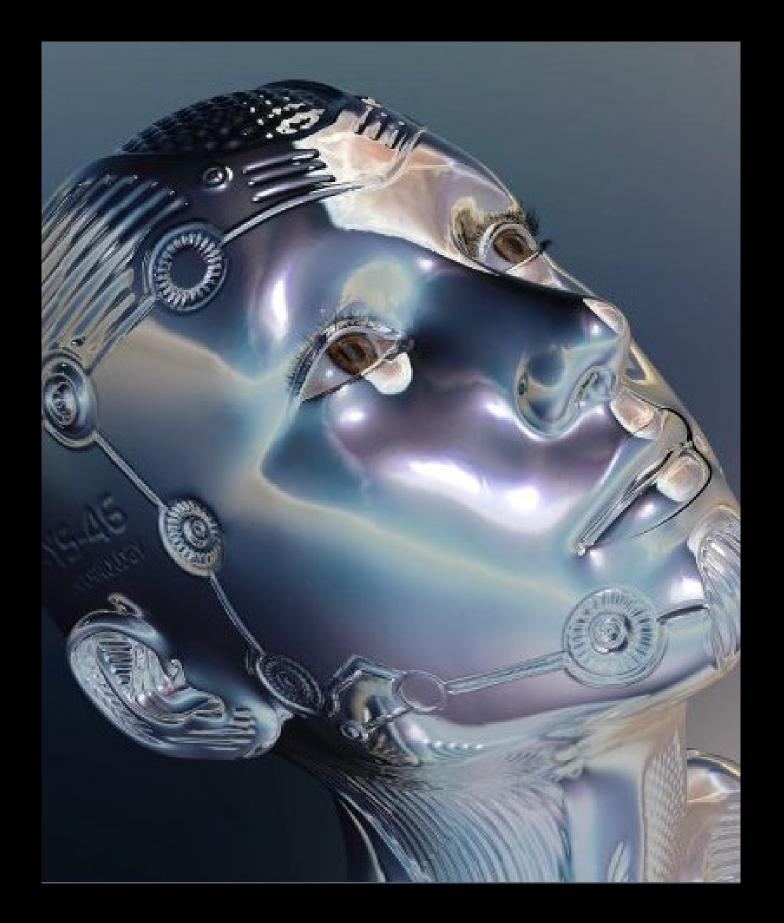
Integration of robotics, telematics & domotics



Smart environments

Towards a Technological Humanism

«In effetti l'uomo si dimostra essere cosa divina perché dove la natura finisce di produrre le sue spetie l'uomo quivi comincia colle cose naturali a fare coll'aiutorio d'essa natura infinite spetie» Leonardo da Vinci



«A distanza di 100 anni dall'ingresso della parola robot nel nostro lessico, la sfida e allo stesso tempo l'opportunità che il mondo della ricerca dovrà rappresentare è relativa a futuri scenari in cui la robotica diventerà un mezzo interattivo per contribuire a migliorare le condizioni di vita. In questa visione, la rivoluzione dei robot potrà aiutarci a riaffermare la caratteristica meno artificiale del nostro mondo: la nostra umanità»

Atlante Treccani, Bruno Siciliano (2020)



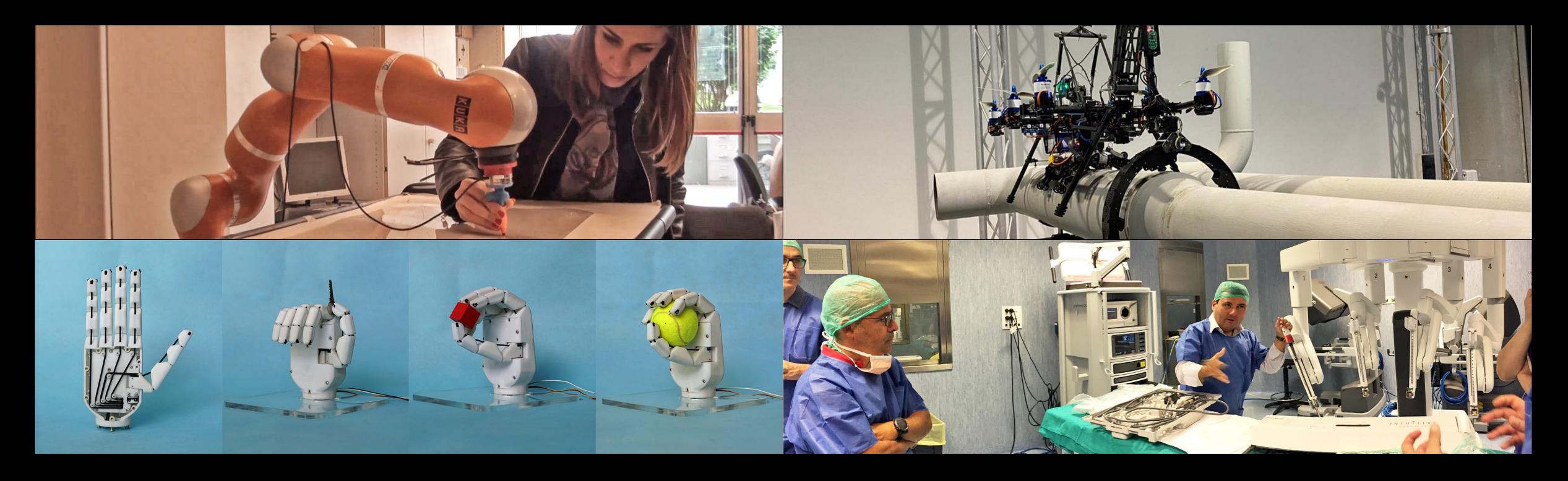
The PRISMA Team



The ICAROS Center



Our Research Agenda



Aerial Robotics
 AI & Cognitive Robotics
 Dynamic and Legged Robotics

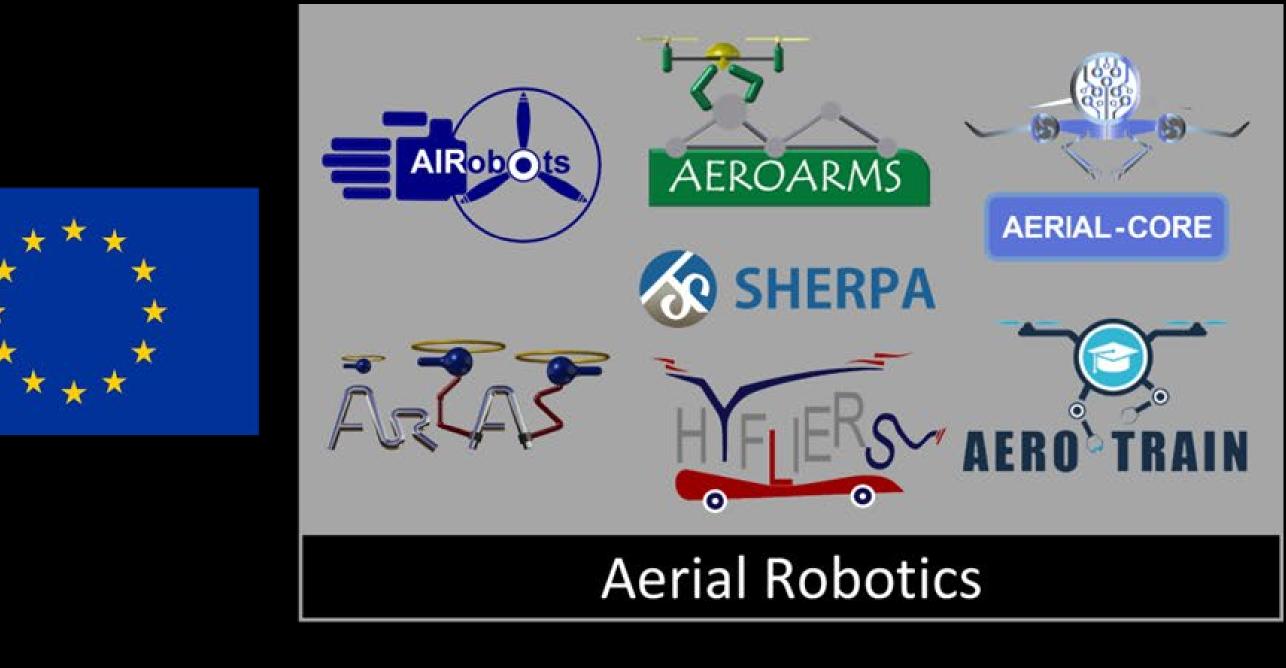
Human–Robot Interaction
 Industrial Robotics
 Medical Robotics

Our EU Research Projects



Manipulation & Interaction

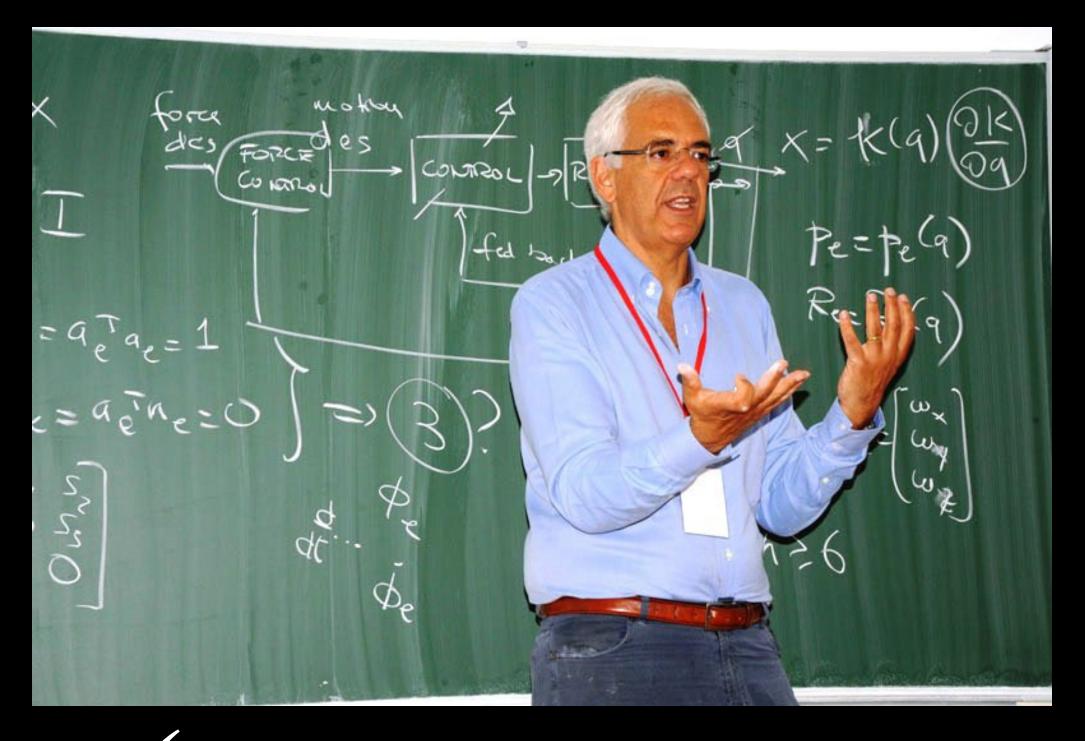






The Textbook

A New Learning & Teaching Environment: The MOOCs



Teaching is pure adrenaline Robotics is highly interdisciplinary Generations of students learning robotics from my textbook

After 25 years of lectures ex cathedra ...

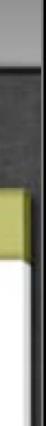
Speaking towards the infinite

✓ No need to provide complementary material, as that is available on the net

 \checkmark My video lectures are the glue to the technical contents of the slides **Robotics** Foundation Tutti i cors







Robotics as a New Science: The Handbook



Springer Handbook of Robotics Editors: Bruno Siciliano, Oussama Khatib Multimedia Editor: Torsten Kröger

SPRINGER NATURE





Bruno Sidliano *Editor* Robotics Goes MOOC Knowledge

The Robotics Goes MOOC project is organized in four volumes devoted to the paradigms of robotics: knowledge, design, interaction, impact.

The rob ot "concept" was clearly established by those many creative historical realizations, such as those recalled above. Nonetheless, the emergence of the "physical" rob ot had to await the advent of its underlying technologies of mechanics, controls, computers, electronics and sensors — in one word, mechatronics — during the course of the twentieth century. As always, new designs motivate new research and discoveries which, in turn, lead to enhanced solutions and thus to novel concepts. This virtuous circle over time produced that **knowledge** and understanding which gave birth to the field of Rob otics, properly referred to as the science and technology of robots.

To make robots and intelligent machines useful to humans it is necessary to have a broad and tight intersection between Robotics and AI. Sophisticated mathematical models are needed that enable the robot from a physical point of view, as well as intelligent algorithms capable of correlating all the information coming from the use of technologically advanced sensors with the data available from experience. It is expected that the synergy of model-based techniques with data-driven approaches will contribute to increasing the level of autonomy of robots and intelligent machines in the near future. The first book of the Robotics Goes MOOC project starts with the journey of robotics

in the introductory chapter by Khatib, who has pioneered our field of robotics and has ferried it to the third millennium. Sensing is crucial for the development of intelligent and autonomous robots, as covered in Chapter 2 by Nüchter et al. Model-based control is dealt with in Chapter 3 by Kröeger et al along with motion planning, as well as in Chapter 4 by Villani and Chapter 5 by Chaumette to handle force and visual feedback, respectively, when interacting with the environment. Resorting to AI techniques is the focus of the lastpart of the book, namely, Chapter 6 by Peters et al on learning, Chapter 7 by Beetz et al on knowledge representation and reasoning, and Chapter 8 by Burgard et al on graph-based SLAM.

The content published here is linked to the MOOC course Robotics & Robots available at https://www.federica.eu/federica-pro/robotics-and-robots specifically created by Federica Web Learning, the Center for Innovation, Experimentation and Dissemination of Multimedia Education of University of Naples Federico II. You can access the related content via our app: download the Springer Nature More Media app for free, scan the link and access directly to the online course on your smartphone or tablet.

The image on the cover metaphorically illustrates the **knowledge** paradigm of robotics through a hand trying to catch an apple.



Bruno Sidiano Editor Robotics Goes MOOC

The Robotics Goes MOOC project is organized in four volumes devoted to the paradigms of robotics: knowledge, design, interaction, impact.

With the massive and pervasive diffusion of robotics technology in our so dety, we are heading towards a new type of a new type of a new type of AI, which we call physical AI at the intersection of Robotics with AI, that is the science of robots and intelligent machines performing a physical action to help humans in their jobs of daily lives. Physical assistance to disabled or elderly people; reduction of risks and fatigue at work; improvement of production processes of material goods and their sustainability; safety, efficiency and reduction of environmental impact in transportation of people and goods; progress of diagnostic and surgical techniques are all examples of scenarios where the new InterAction Technology (IAT) is indispensable.

The **interaction** between robots and humans must be managed in a safe and reliable manner. The robot becomes an ideal assistant, like the tool used by a surgeon, a craftsman, a skilled worker. The new generation of robots will co-exist — the cobots — with hum ans not only in the workplace but, gradually, in homes and communities, providing support in services, entertainment, education, health, manufacturing and care.

As discussed above, interaction plays a crucial role for the development of modern robotic systems. Grasping, manipulation and cooperative manipulators are covered in the first part of the third book of the Robotics Goes MOOC project, respectively in Chapter 1 by Prattichizzo et al, Chapter 2 by Kao et al, and Chapter 3 by Caccavale. Specific interaction issues along with the development of digital and physical interfaces are dealt with in Chapter 4 by Marchal et al and in Chapter 5 by Croft et al, respectively. Interaction between robot and human also means that a robot can be worn by a human as presented in Chapter 6 by Vitiello et al. A different type of interaction at a cognitive and planning level is the focus of Chapter 7 by Lima devoted to multi-robot systems and Chapter 8 by Song et al on networked, cloud and fog robotics, respectively.

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The image on the cover metaphorically illustrates the **interaction** paradigm of robotics through a hand dexterously manipulating an apple.



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 Bruno Sidiiano Editor Robotics Goes MOOC Design

The Robotics Goes MOOC project is organized in four volumes devoted to the paradigms of robotics: knowledge, design, interaction, impact.

A robot's appearance and its way of interacting with humans is of fundamental importance. Until a few years ago there was a clear asymmetry between the typically excellent performance of industrial robots and their ugly and disharmonious bodies, with or ude ways and potentially very dangerous movements for the human environment. A modern artifact can be as harmonious and beautiful as a complex biological machine or a work of plastic art and thus it should be clear how **design** plays a key role for robot technology to be come a part of our everyday life and change it essentially in a responsible and beneficial manner. It is designers who shape the interface between humans and machines and, as such, they will contribute to make robots as customizable and intuitively useful to inexperienced users according to a plug-and-play mode.

The new concept of robotronics as the mechatronics approach to designing advanced robots is the focus of the first chapter of the second book of the Robotics Goes MOOC project by Asfour et al. The main issues for robot manipulator design are covered in the subsequent material, namely redundant robots in Chapter 2 by Maciejewsky et al and par allel robots in Chapter 3 by Müller, where widely adopted kinematic solutions are presented. Then, the adoption of flexibility, as opposed to the rigid mechanics paradigm, is discussed in Chapter 4 by Malzahn et al with reference to elastic robots and in Chapter 5 by Laschi focused on soft robotics. Somewhat speculating on the previous two design solutions comes Chapter 6 by Cutkosky dealing with bioinspiredrobots. The last part of the book is devoted to robot lo comotion, namely, Chapter 7 by Vendittelli on wheeled robots and Chapter 8 by Harada on biped humanoids.

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The image on the cover metaphorically illustrates the **design** paradigm of robotics through a hand firmly grasping an apple.



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Bruno Sidiiano Editor Robotics Goes MOO(

The Robotics Goes MOOC project is organized in four volumes devoted to the paradigms of robotics: knowledge, design, interaction, impact.

It is often read in the media that AI and Robotics are the primary cause of technology unemployment. AI and machine learning techniques are expected to take over lower-level tasks, while humans can spend more time with higher-level tasks. In perspective, it can be said that jobs requiring boring cognitive tasks or repeatable and dangerous physical tasks will be considerably shredded by automation thanks to the wide adoption of AI and Robotics technology to replace humans, while job srequiring challenging cognitive tasks or unstructured physical tasks will be suitably re-engineered with the progressive introduction of AI and Robotics technology to assist humans.

From the discussion above, it should be dear that in a world populated by humans and robots, issues arise that go beyond engineering and technology due to the **impact** resulting from the use of robots in various application scenarios. The anthropization of robots cannot ignore the resolution of those ethical, legal, so cial, economic (ELSE) problems that have so far slowed their spread in our society.

The final book of the Robotics Goes MOOC project enlightens the impact of using robotic technology in the main fields of application, namely, industrial robots as in Chapter 1 by Bischoff et al, medical robotics as in Chapter 2 by Dario et al, aerial robots as in Chapter 3 by Ollero et al, orbital robotics as in Chapter 4 by Lampariello, underwater robots in Chapter 5 by Antonelli, and rescue robots as in Chapter 6 by Murphy. The last part is devoted to the open dilemma of using and accepting robots in human co-habited environments which is addressed in Chapter 7 on so dal robotics by Pandey and the very final chapter by Tamburrini on the important issues raised with rob oethics.

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The image on the cover metaphorically illustrates the **impact** paradigm of robotics through a hand holding bitten an apple.



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